



P.O. Box 799900, Dallas, TX 75379-9900



## INSTALLATION INSTRUCTIONS 80AF1UH

Warm Air Gas Furnaces  
Upflow/Horizontal Left and Right Air Discharge



*This manual must be left with the homeowner for future reference.*



This is a safety alert symbol and should never be ignored. When you see this symbol on labels or in manuals, be alert to the potential for personal injury or death.

### CAUTION

As with any mechanical equipment, personal injury can result from contact with sharp sheet metal edges. Be careful when you handle this equipment.

### WARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer (or equivalent), service agency or the gas supplier.

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Supersedes 07/2012



## Unit Dimensions - inches (mm)

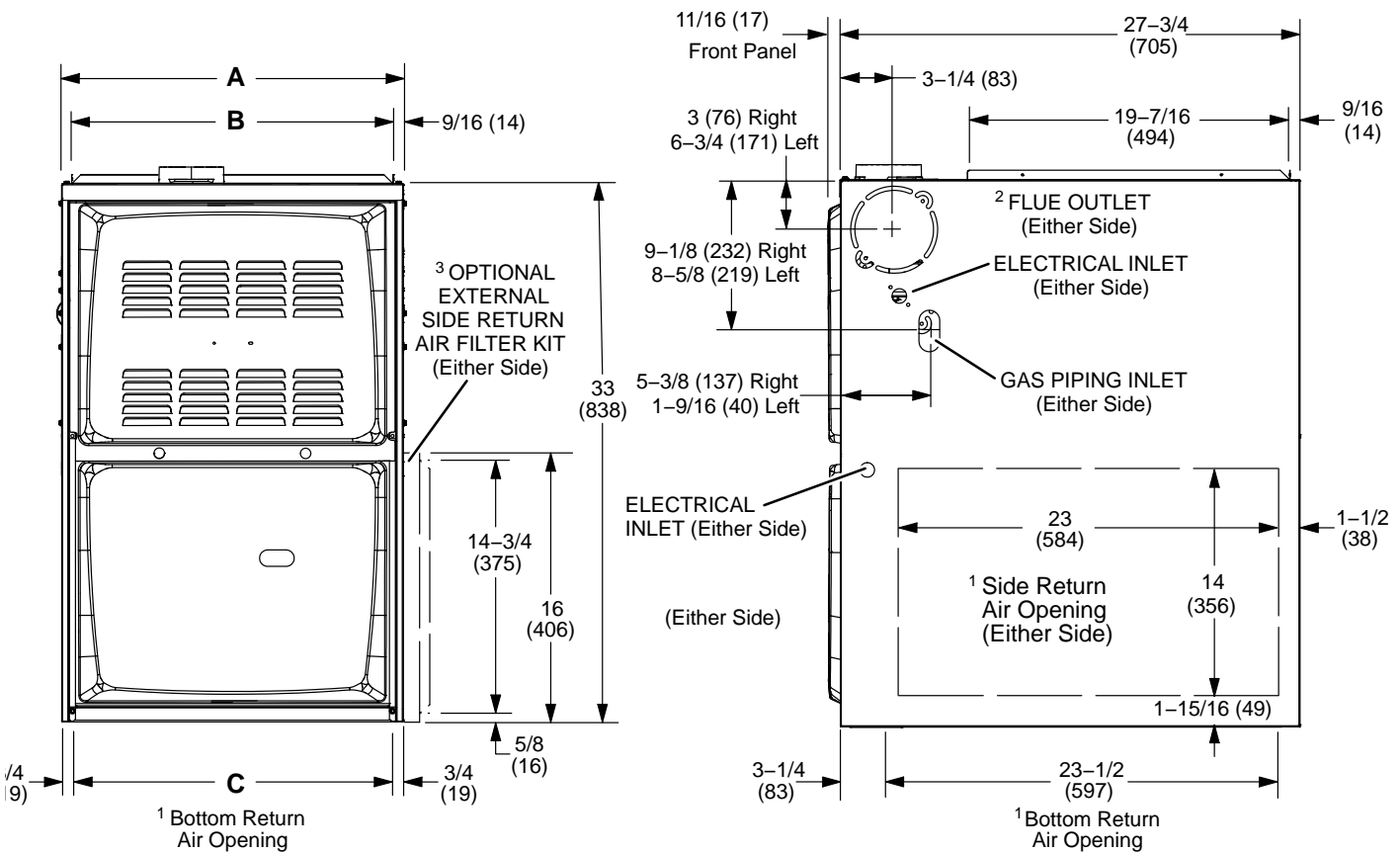
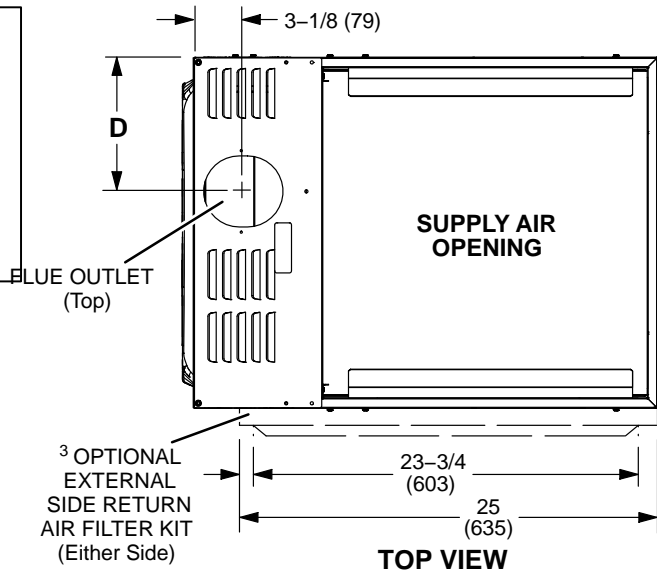
<sup>1</sup>NOTE - 20C and 20D units that require air volumes over 1800 cfm (850 L/s) must have one of the following:

1. Single side return air with transition to accommodate 20 x 25 x 1 in. (508 x 635 x 25 mm) cleanable air filter. (Required to maintain proper air velocity.)
2. Single side return with optional return air base.
3. Bottom return air.
4. Return air from both sides.
5. Bottom and one side return air.

See Blower Performance Tables for additional information.

<sup>2</sup>Flue outlet may be horizontal but furnace must be vented vertically

<sup>3</sup>Optional external side return air filter kit cannot be used with the optional RAB Return Air Base.



80AF1UH Model No.	A		B		C		D	
	in.	mm	in.	mm	in.	mm	in.	mm
045P12A 070P12A	14-1/2	368	13-3/8	340	13	330	4-3/4	121
090P12B 090P16B	17-1/2	446	16-3/8	416	16	406	6-1/4	159
110P16C 110P20C	21	533	19-7/8	504	19-1/2	495	8	203
135P20D	24-1/2	622	23-3/8	546	23	584	9-3/4	248

## 80AF1UH Gas Furnace

The 80AF1UH unit is shipped ready for installation in the upflow or horizontal right position (for horizontal left position the combustion air pressure switch must be moved). The furnace is shipped with the bottom panel in place. The bottom panel must be removed if the unit is to be installed in a horizontal application. The panel may also be removed in upflow applications.

## Shipping and Packing List

### Package 1 of 1 contains

- 1 - Assembled 80AF1UH unit
- 1 - Bag assembly containing the following:
  - 2 - Screws
  - 3 - Wire nuts
  - 1 - Snap bushing
  - 1 - Snap plug
  - 1 - Wire tie
  - 1 - Vent warning label
  - 1 - Owner's manual and warranty card

The following items may be ordered separately:

- 1 - Thermostat
- 1 - Suspension kit (for horizontal installations)
- 1 - Propane/LP changeover kit
- 1 - Return air base
- 1 - High altitude kit
- 1 - Side filter kit

Check equipment for shipping damage. If you find any damage, immediately contact the last carrier.

## Safety Information

### DANGER

**Danger of explosion.**

**There are circumstances in which odorant used with LP/propane gas can lose its scent. In case of a leak, LP/propane gas will settle close to the floor and may be difficult to smell. An LP/propane leak detector should be installed in all LP applications.**

### WARNING

**Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional installer (or equivalent), service agency or the gas supplier.**

### CAUTION

**As with any mechanical equipment, personal injury can result from contact with sharp sheet metal edges. Be careful when you handle this equipment.**

## Certifications

80AF1UH units are CSA International certified to ANSI Z21.47.

In the USA, installation of gas furnaces must conform with local building codes. In the absence of local codes, units must be installed according to the current National Fuel Gas Code (ANSI-Z223.1). The National Fuel Gas Code is available from the following address:

American National Standards Institute, Inc.  
11 West 42nd Street  
New York, NY 10036

## Clearances

Adequate clearance must be made around the air openings into the vestibule area. In order to ensure proper unit operation, combustion and ventilation air supply must be provided according to the current National Fuel Gas Code. Vent installations must be consistent with the venting tables (in this instruction) and applicable provisions of local building codes.

This furnace is CSA International certified for installation clearances to combustible material as listed on the unit nameplate and in the tables in figures 7 and 11. Accessibility and service clearances must take precedence over fire protection clearances.

*NOTE - For installation on combustible floors, the furnace shall not be installed directly on carpeting, tile, or other combustible material other than wood flooring.*

## Installed Locations

For installation in a residential garage, the furnace must be installed so that the burner(s) and the ignition source are located no less than 18 inches (457 mm) above the floor. The furnace must be located or protected to avoid physical damage by vehicles. When a furnace is installed in a public garage, hangar, or other building that has a hazardous atmosphere, the furnace must be installed according to recommended good practice requirements and current National Fuel Gas Code.

## Temperature Rise

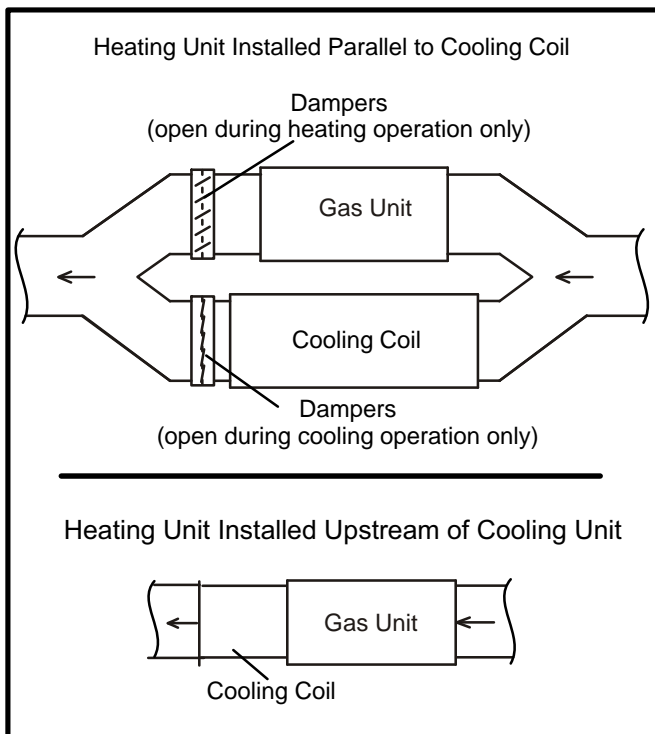
*NOTE - Furnace must be adjusted to obtain a temperature rise within the range specified on the unit nameplate. Failure to do so may cause erratic limit operation and may result in premature heat exchanger failure.*

This 80AF1UH furnace must be installed so that its electrical components are protected from water.

## Installed in Combination with a Cooling Coil

When this furnace is used with cooling units, it shall be installed in parallel with, or on the upstream side of, cooling units to avoid condensation in the heating compartment. See figure 1. With a parallel flow arrangement, a damper (or other means to control the flow of air) must adequately pre-

vent chilled air from entering the furnace. If the damper is manually operated, it must be equipped to prevent operation of either the heating or the cooling unit, unless it is in the full **HEAT** or **COOL** setting. See figure 1.



**FIGURE 1**

When installed, this furnace must be electrically grounded according to local codes. In addition, in the United States, installation must conform with the current National Electric Code, ANSI/NFPA No. 70. The National Electric Code (ANSI/NFPA No. 70) is available from the following address:

National Fire Protection Association  
1 Battery March Park  
Quincy, MA 02269

**NOTE** - Do not set thermostat below 60°F (16°C) in heating mode [or 55°F (13°C) when furnace is operated overnight in setback mode]. Setting thermostat below 60°F (16°C) reduces the number of heating cycles. Return air temperature must not exceed 85°F (29°C) dry bulb. Damage to the unit may occur that is not covered by the warranty.

The 80AF1UH furnace may be installed in alcoves, closets, attics, basements, garages, crawl spaces and utility rooms in the upflow or horizontal position.

**This furnace design has not been CSA International certified for installation in mobile homes, recreational vehicles, or outdoors.**

## Use of Furnace as Construction Heater

It is not recommended using 80AF1UH units as a construction heater during any phase of construction. Very low return air temperatures, harmful vapors and operation of the unit with clogged or misplaced filters will damage the unit. 80AF1UH units may be used for heating of buildings or structures under construction, if the following conditions are met:

- The vent system must be permanently installed per these installation instructions.
- A room thermostat must control the furnace. The use of fixed jumpers that will provide continuous heating is not allowed.
- The return air duct must be provided and sealed to the furnace.
- Return air temperature range between 60°F (16°C) and 80°F (27°C) must be maintained.
- Air filters must be installed in the system and must be maintained during construction.
- Air filters must be replaced upon construction completion.
- The input rate and temperature rise must be set per the furnace rating plate.
- One hundred percent (100%) outdoor air must be provided for combustion air requirements during construction. Temporary ducting may supply outdoor air to the furnace. Do not connect duct directly to the furnace. Size the temporary duct following these instructions in section for Combustion, Dilution and Ventilation Air in a confined space with air from outside.
- The furnace heat exchanger, components, duct system, air filters and evaporator coils must be thoroughly cleaned following final construction clean-up.
- All furnace operating conditions (including ignition, input rate, temperature rise and venting) must be verified according to these installation instructions.

## General

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities having jurisdiction before installation.

In addition to the requirements outlined previously, the following general recommendations must be considered when installing a 80AF1UH furnace:

- Place the furnace as close to the center of the air distribution system as possible. The furnace should also be located close to the chimney or vent termination point.
- Do not install the furnace where drafts might blow directly into it. This could cause improper combustion and unsafe operation.
- Do not block the furnace combustion air openings with clothing, boxes, doors, etc. Air is needed for proper combustion and safe unit operation.

- When the furnace is installed in an attic or other insulated space, keep insulation away from the furnace.

**NOTE - The Commonwealth of Massachusetts stipulates these additional requirements:**

- Gas furnaces shall be installed by a licensed plumber or fitter only.
- The gas cock must be "T handle" type.
- When a furnace is installed in an attic, the passage-way to and service area surrounding the equipment shall be floored.

## ⚠ WARNING

**Product contains fiberglass wool.**

Disturbing the insulation in this product during installation, maintenance, or repair will expose you to fiberglass wool. Breathing this may cause lung cancer. (Fiberglass wool is known to the State of California to cause cancer.)

Fiberglass wool may also cause respiratory, skin, and eye irritation.

To reduce exposure to this substance or for further information, consult material safety data sheets available from address shown below, or contact your supervisor.

Aire-Flo  
P.O. Box 799900  
Dallas, TX 75379-9900

## Combustion, Dillution & Ventilation Air

In the past, there was no problem in bringing in sufficient outdoor air for combustion. Infiltration provided all the air that was needed. In today's homes, tight construction practices make it necessary to bring in air from outside for combustion. Take into account that exhaust fans, appliance vents, chimneys, and fireplaces force additional air that could be used for combustion out of the house. Unless outside air is brought into the house for combustion, negative pressure (outside pressure is greater than inside pressure) will build to the point that a downdraft can occur in the furnace vent pipe or chimney. As a result, combustion gases enter the living space creating a potentially dangerous situation.

In the absence of local codes concerning air for combustion and ventilation, use the guidelines and procedures in this section to install 80AF1UH furnaces to ensure efficient and safe operation. You must consider combustion air needs and requirements for exhaust vents and gas piping. A portion of this information has been reprinted with permission from the National Fuel Gas Code (ANSI-Z223.1). This reprinted material is not the complete and official position of the ANSI on the referenced subject, which is represented only by the standard in its entirety.

## ⚠ CAUTION

**Do not install the furnace in a corrosive or contaminated atmosphere. Meet all combustion and ventilation air requirements, as well as all local codes.**

## ⚠ CAUTION

**Insufficient combustion air can cause headaches, nausea, dizziness or asphyxiation. It will also cause excess water in the heat exchanger resulting in rusting and premature heat exchanger failure. Excessive exposure to contaminated combustion air will result in safety and performance related problems. Avoid exposure to the following substances in the combustion air supply:**

Permanent wave solutions  
Chlorinated waxes and cleaners  
Chlorine base swimming pool chemicals  
Water softening chemicals  
De-icing salts or chemicals  
Carbon tetrachloride  
Halogen type refrigerants  
Cleaning solvents (such as perchloroethylene)  
Printing inks, paint removers, varnishes, etc.  
Hydrochloric acid  
Cements and glues  
Antistatic fabric softeners for clothes dryers  
Masonry acid washing materials

All gas-fired appliances require air for the combustion process. If sufficient combustion air is not available, the furnace or other appliances will operate inefficiently and unsafely. Enough air must be provided to meet the needs of all fuel-burning appliances and appliances such as exhaust fans which force air out of the house. When fireplaces, exhaust fans, or clothes dryers are used at the same time as the furnace, much more air is necessary to ensure proper combustion and to prevent a downdraft. Insufficient air causes incomplete combustion which can result in carbon monoxide.

In addition to providing combustion air, fresh outdoor air dilutes contaminants in the indoor air. These contaminants may include bleaches, adhesives, detergents, solvents and other contaminants which can corrode furnace components.

The requirements for providing air for combustion and ventilation depend largely on whether the furnace is installed in an unconfined or a confined space.

### Unconfined Space

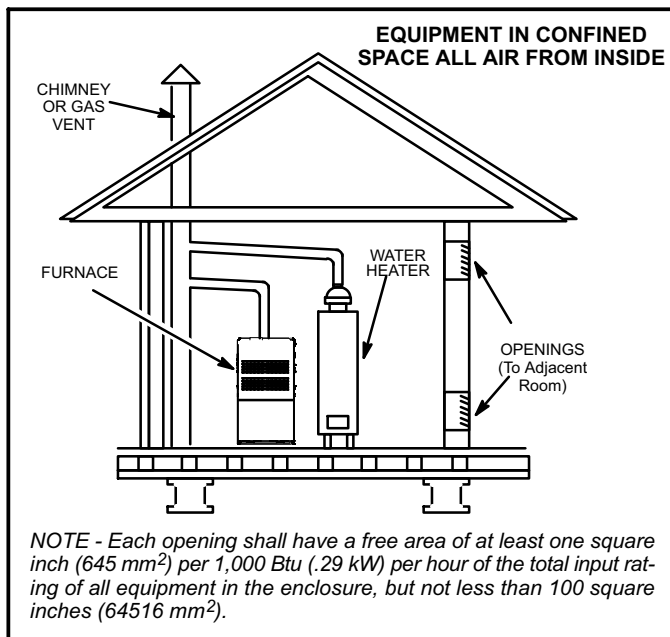
An unconfined space is an area such as a basement or large equipment room with a volume greater than 50 cubic feet (1.42 m<sup>3</sup>) per 1,000 Btu (.29 kW) per hour of the combined input rating of all appliances installed in that space.

This space also includes adjacent rooms which are not separated by a door. Though an area may appear to be unconfined, it might be necessary to bring in outdoor air for combustion if the structure does not provide enough air by infiltration. If the furnace is located in a building of tight construction with weather stripping and caulking around the windows and doors, follow the procedures in the air from outside section.

### Confined Space

A confined space is an area with a volume less than 50 cubic feet (1.42 m<sup>3</sup>) per 1,000 Btu (.29 kW) per hour of the combined input rating of all appliances installed in that space. This definition includes furnace closets or small equipment rooms.

When the furnace is installed so that supply ducts carry air circulated by the furnace to areas outside the space containing the furnace, the return air must be handled by ducts which are sealed to the furnace casing and which terminate outside the space containing the furnace. This is especially important when the furnace is mounted on a platform in a confined space such as a closet or small equipment room. Even a small leak around the base of the unit at the platform or at the return air duct connection can cause a potentially dangerous negative pressure condition. Air for combustion and ventilation can be brought into the confined space either from inside the building or from outside.



**FIGURE 2**

### Air from Inside

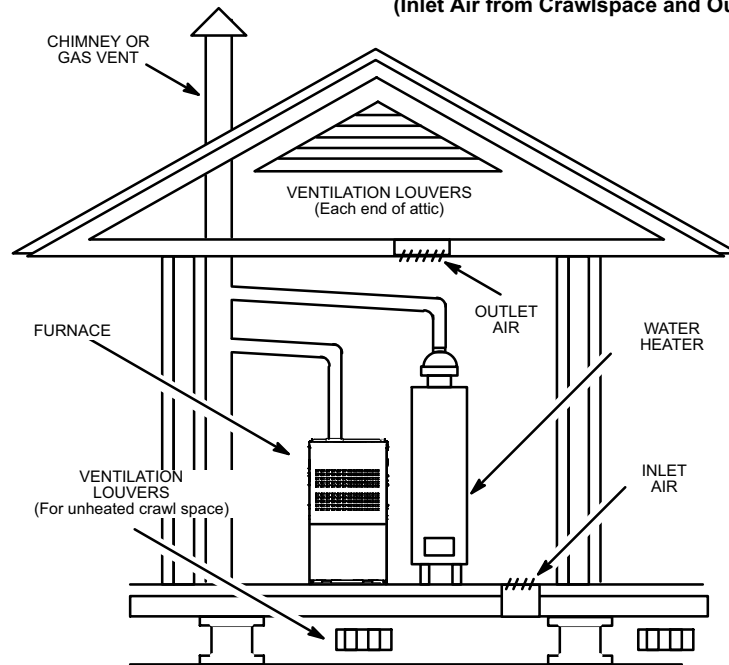
If the confined space that houses the furnace adjoins a space categorized as unconfined, air can be brought in by providing two permanent openings between the two spaces. Each opening must have a minimum free area of 1 square inch (645 mm<sup>2</sup>) per 1,000 Btu (.29 kW) per hour of total input rating of all gas-fired equipment in the confined space. Each opening must be at least 100 square inches (64516 mm<sup>2</sup>). One opening shall be within 12 inches (305 mm) of the top of the enclosure and one opening within 12 inches (305 mm) of the bottom. See figure 2.

### Air from Outside

If air from outside is brought in for combustion and ventilation, the confined space must have two permanent openings. One opening shall be within 12 inches (305 mm) of the top of the enclosure and one opening within 12 inches (305 mm) of the bottom. These openings must communicate directly or by ducts with the outdoors or spaces (crawl or attic) that freely communicate with the outdoors or indirectly through vertical ducts. Each opening shall have a minimum free area of 1 square inch (645 mm<sup>2</sup>) per 4,000 Btu (1.17 kW) per hour of total input rating of all equipment in the enclosure. See figures 3 and 4. When communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of 1 square inch (645 mm<sup>2</sup>) per 2,000 Btu (.56 kW) per total input rating of all equipment in the enclosure. See figure 5.

When ducts are used, they shall be of the same cross-sectional area as the free area of the openings to which they connect. The minimum dimension of rectangular air ducts shall be no less than 3 inches (75 mm). In calculating free area, the blocking effect of louvers, grilles, or screens must be considered. If the design and free area of protective covering is not known for calculating the size opening required, it may be assumed that wood louvers will have 20 to 25 percent free area and metal louvers and grilles will have 60 to 75 percent free area. Louvers and grilles must be fixed in the open position or interlocked with the equipment so that they are opened automatically during equipment operation.

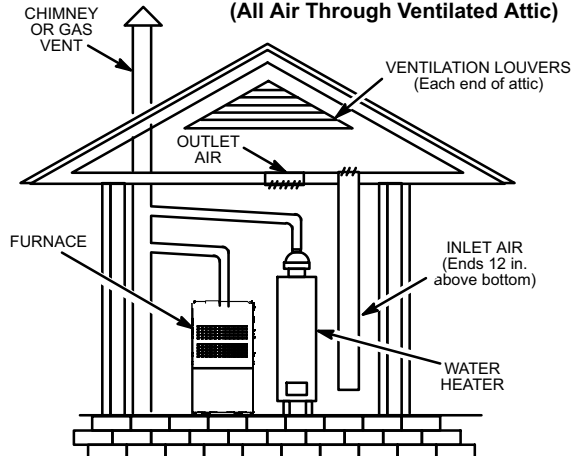
**EQUIPMENT IN CONFINED SPACE  
ALL AIR FROM OUTSIDE  
(Inlet Air from Crawlpace and Outlet Air to Ventilated Attic)**



*NOTE-The inlet and outlet air openings shall each have a free area of at least one square inch (645 mm<sup>2</sup>) per 4,000 Btu (1.17 kW) per hour of the total input rating of all equipment in the enclosure.*

**FIGURE 3**

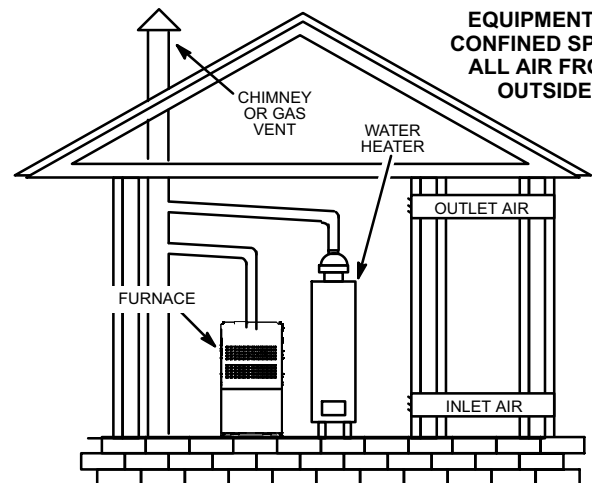
**EQUIPMENT IN CONFINED SPACE  
ALL AIR FROM OUTSIDE  
(All Air Through Ventilacted Attic)**



*NOTE-The inlet and outlet air openings shall each have a free area of at least one square inch (645 mm<sup>2</sup>) per 4,000 Btu (1.17 kW) per hour of the total input rating of all equipment in the enclosure.*

**FIGURE 4**

**EQUIPMENT IN CONFINED SPACE  
ALL AIR FROM OUTSIDE**



*NOTE - Each air duct opening shall have a free area of at least one square inch (645 mm<sup>2</sup>) per 2,000 Btu (.59 kW) per hour of the total input rating of all equipment in the enclosure. If the equipment room is located against an outside wall and the air openings communicate directly with the outdoors, each opening shall have a free area of at least one square inch (645 mm<sup>2</sup>) per 4,000 Btu (1.17 kW) per hour of the total input rating of all other equipment in the enclosure.*

**FIGURE 5**

Setting Equipment

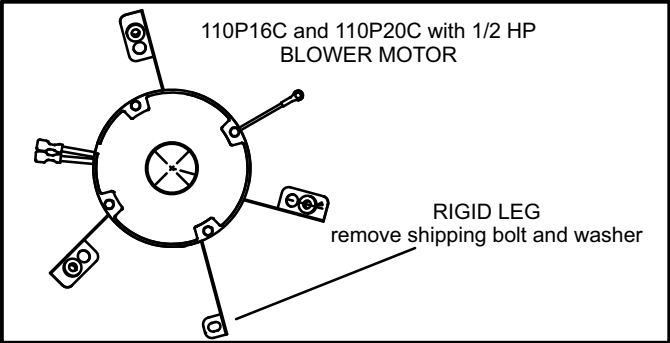
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WARNING

Do not install the furnace on its front or its back. Do not connect the return air ducts to the back of the furnace. Doing so will adversely affect the operation of the safety control devices, which could result in personal injury or death.

The 80AF1UH gas furnace can be installed as shipped in either the upflow position or the horizontal position. Select a location that allows for the required clearances that are listed on the unit nameplate. Also consider gas supply connections, electrical supply, vent connection, and installation and service clearances [24 inches (610 mm) at unit front]. *The unit must be level.*

**NOTE** - Units with 1/2 hp blower motors are equipped with three flexible legs and one rigid leg. See figure 6. The rigid leg is equipped with a shipping bolt and a flat white plastic washer (rather than the rubber mounting grommet used with a flexible mounting leg). **The bolt and washer must be removed before the furnace is placed into operation.** After the bolt and washer have been removed, the rigid leg will not touch the blower housing.



Upflow Applications

Allow for clearances to combustible materials as indicated on the unit nameplate. Minimum clearances for closet or alcove installations are shown in figure 7.

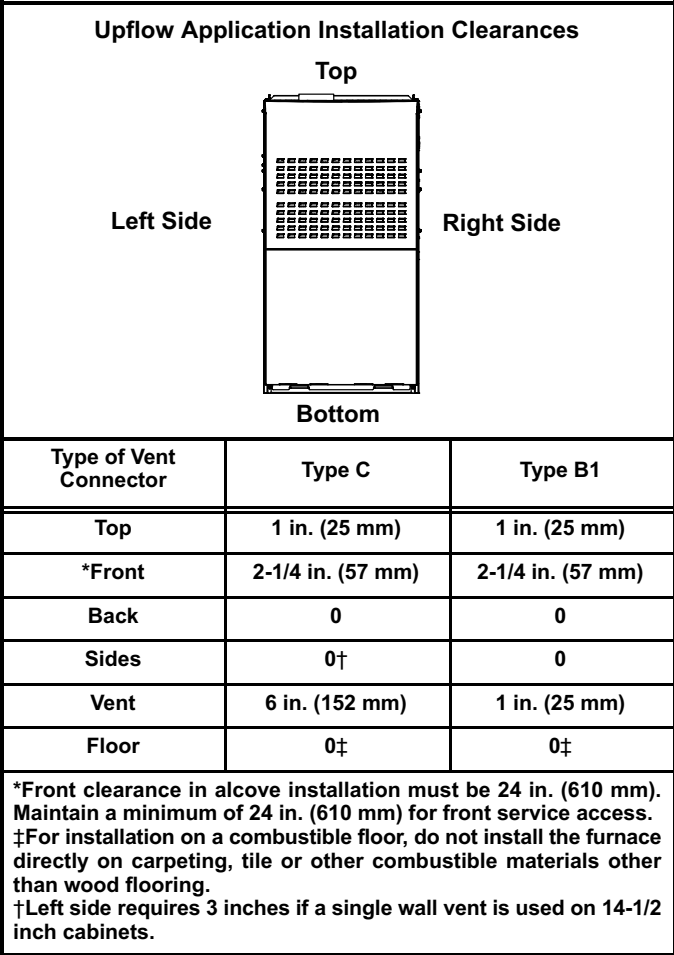


FIGURE 7



## Return Air -- Upflow Applications

Return air can be brought in through the bottom or either side of the furnace installed in an upflow application. If the furnace is installed on a platform with bottom return, make an airtight seal between the bottom of the furnace and the platform to ensure that the furnace operates properly and safely. The furnace is equipped with a removable bottom panel to facilitate installation.

Markings are provided on both sides of the furnace cabinet for installations that require side return air. Cut the furnace cabinet at the maximum dimensions shown on page 2.

**NOTE - 20C and 20D units that require air volumes over 1800 cfm (850 L/s) must have one of the following:**

- 1 - Single side return air with transition to accommodate 20 x 25 x 1 in. (508 x 635 x 25 mm) cleanable air filter. (Required to maintain proper air velocity.) See figure 8.
- 2 - Single side return air with optional return airbase. See figure 9.
- 3 - Bottom return air.
- 4 - Return air from both sides.
- 5 - Bottom and one side return air.

Refer to Engineering Handbook for additional information.

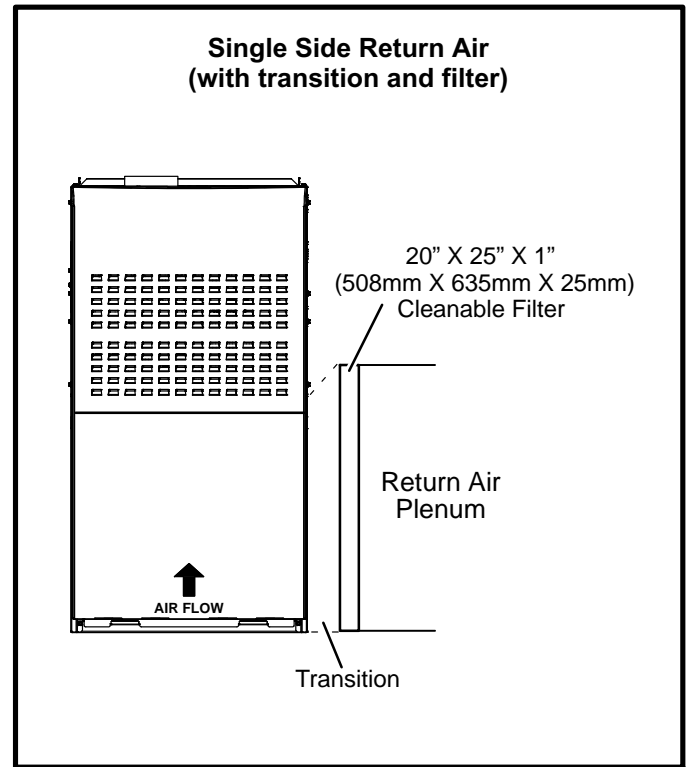


FIGURE 8

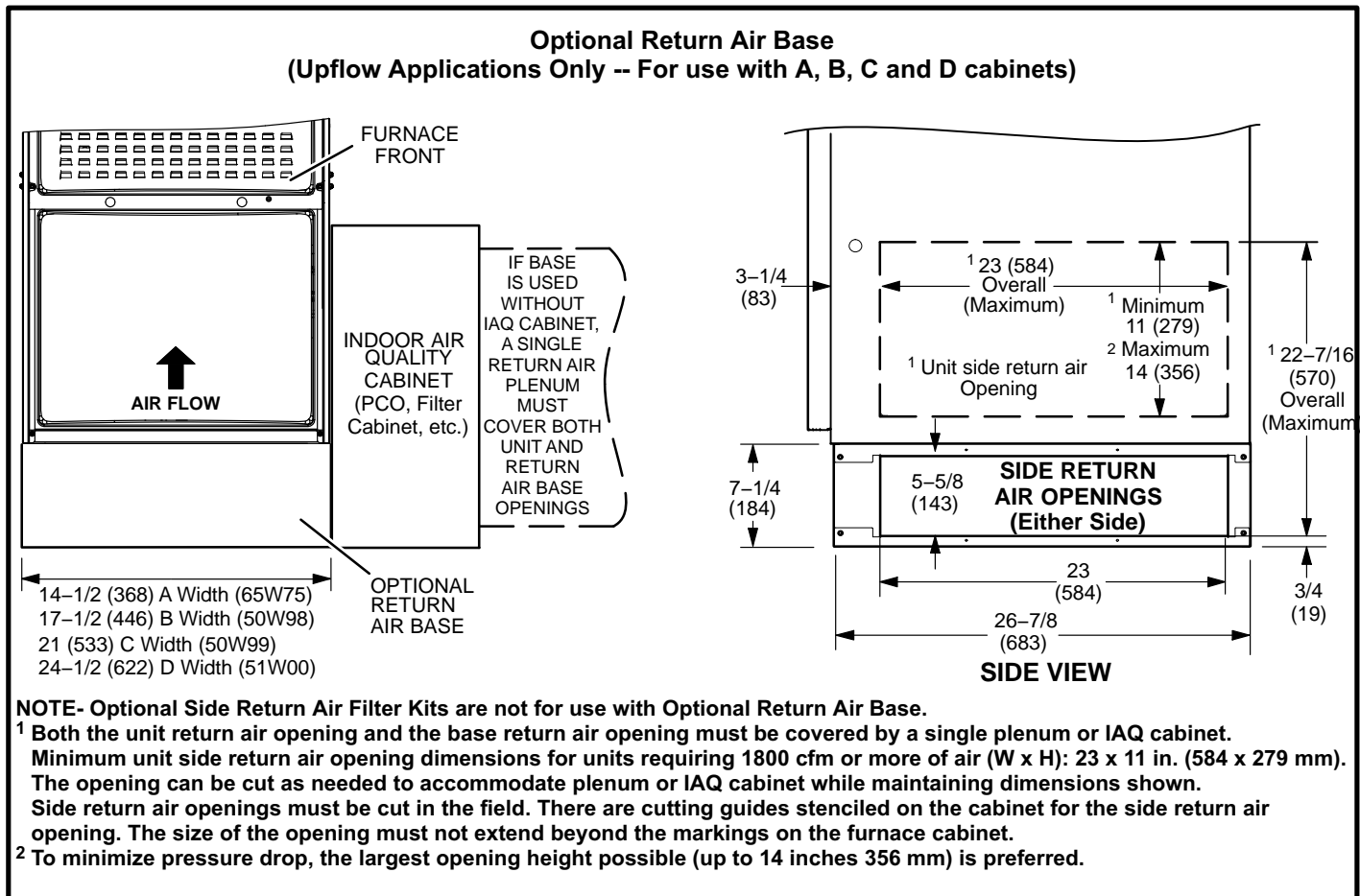


FIGURE 9

### Removing the Bottom Panel

Remove the two screws that secure the bottom cap to the furnace. Pivot the bottom cap down to release the bottom panel. Once the bottom panel has been removed, reinstall the bottom cap. See figure 10.

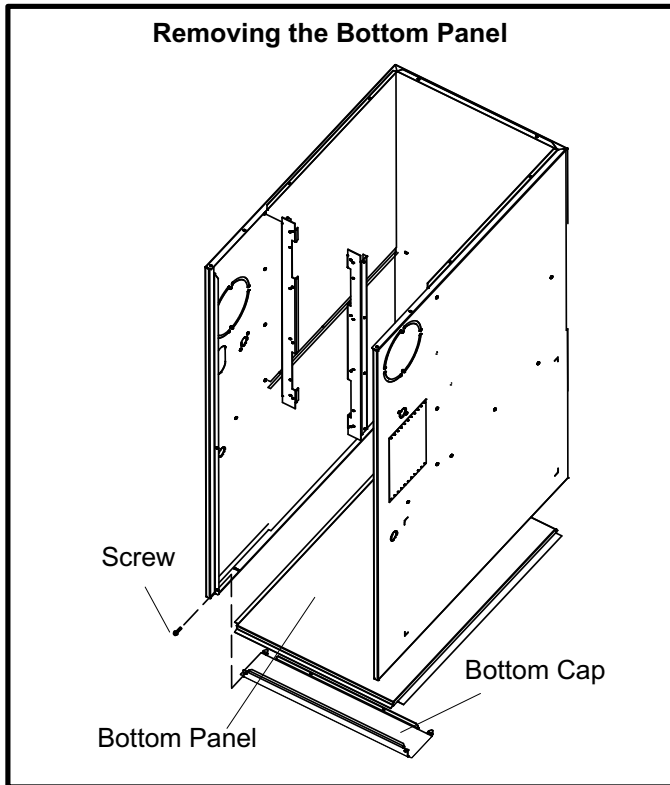


FIGURE 10

Horizontal Application Installation Clearances		
<div style="display: flex; align-items: center; justify-content: space-around;"> <div style="text-align: center;"> <p>Left End</p> <p>Right End</p> </div> <div style="text-align: center;"> <p>Top</p> <p>Bottom</p> </div> </div>		
Vent Connector Type	Type C	Type B1
Top	0	0
*Front	2-1/4 in. (57 mm)	2-1/4 in. (57 mm)
Back	0	0
Ends	2 in. (51 mm)	2 in. (51 mm)
Vent	6 in. (152 mm)	1 in. (25 mm)
Floor	0‡	0‡
<p>*Front clearance in alcove installation must be 24 in. (610 mm). Maintain a minimum of 24 in. (610 mm) for front service access.</p> <p>‡For installations on a combustible floor, do not install the furnace directly on carpeting, tile or other combustible materials other than wood flooring.</p>		

FIGURE 11

### Horizontal Applications

The 80AF1UH furnace can be installed in horizontal applications. Order horizontal suspension kit (51W10) or use equivalent suspension method.

Allow for clearances to combustible materials as indicated on the unit nameplate. Minimum clearances for closet or alcove installations are shown in figure 11.

This furnace may be installed in either an attic or a crawlspace. Either suspend the furnace from roof rafters or floor joists, as shown in figure 12, or install the furnace on a platform, as shown in figure 13.

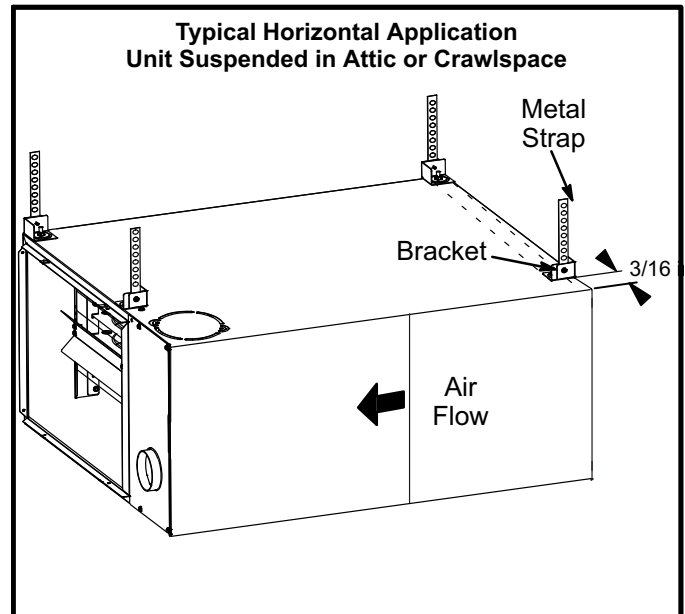


FIGURE 12

**NOTE** - Heavy-gauge perforated sheet metal straps may be used to suspend the unit from roof rafters or ceiling joists. When straps are used to suspend the unit in this way, support must be provided for both the ends. The straps must not interfere with the plenum or exhaust piping installation. **Cooling coils and supply and return air plenums must be supported separately.**

**NOTE** - When the furnace is installed on a platform in a crawlspace, it must be elevated enough to avoid water damage and to allow the evaporator coil to drain.

### Return Air -- Horizontal Applications

Return air must be brought in through the end of a furnace installed in a horizontal application. The furnace is equipped with a removable bottom panel to facilitate installation. See figure 10.

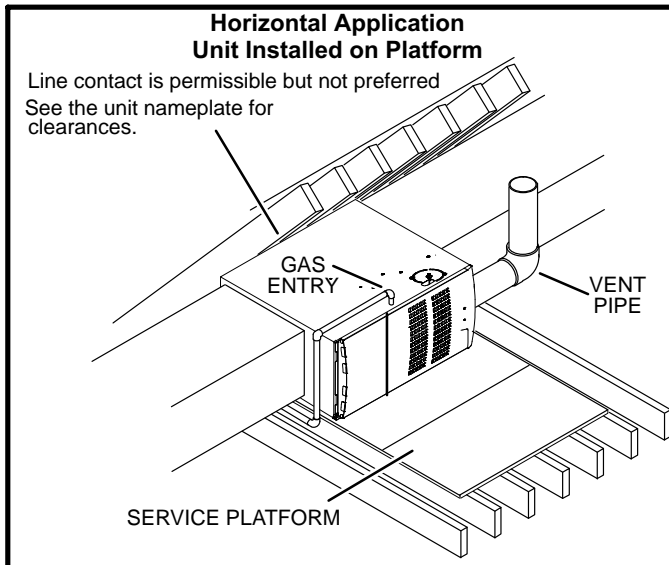


FIGURE 13

## ⚠ WARNING

Improper installation of the furnace can result in personal injury or death. Combustion and flue products must never be allowed to enter the return air system or the living space. Use screws and joint tape to seal the return air system to the furnace.

In platform installations with bottom return air, the furnace should be sealed airtight to the return air plenum. A door must never be used as a portion of the return air duct system. The base must provide a stable support and an airtight seal to the furnace. Allow absolutely no sagging, cracks, gaps, etc.

The return and supply air duct systems must never be connected to or from other heating devices such as a fireplace or stove, etc. Fire, explosion, carbon monoxide poisoning, personal injury and/or property damage could result.

## ⚠ WARNING

The blower access panel must be securely in place when the blower and burners are operating. Gas fumes, which could contain carbon monoxide, can be drawn into living space resulting in personal injury or death.

### Filters

This unit is not equipped with a filter or rack. A field-provided high-velocity filter is required for the unit to operate properly. Table 1 lists recommended filter sizes.

A filter must be in place any time the unit is operating.

TABLE 1

Furnace Cabinet Width	Filter Size	
	Side Return	Bottom Return
A - 14-1/2"	16 X 25 X 1 (1)	14 X 25 X 1 (1)
B - 17-1/2"	16 X 25 X 1 (1)	16 X 25 X 1 (1)
C - 21"	16 X 25 X 1 (1)	20 X 25 X 1 (1)
D - 24-1/2"	16 X 25 X 1 (2)	24 X 25 X 1 (1)

### Duct System

Use industry-approved standards (such as those published by Air Conditioning Contractors of America or American Society of Heating, Refrigerating and Air Conditioning Engineers) to size and install the supply and return air duct system. This will result in a quiet and low-static system that has uniform air distribution.

**NOTE** - Do not operate the furnace in the heating mode with an external static pressure that exceeds 0.5 inches w.c. Higher external static pressures may cause erratic limit operation.

### Supply Air Plenum

If the furnace is installed without a cooling coil, a removable access panel must be installed in the supply air duct. The access panel should be large enough to permit inspection (either by smoke or reflected light) of the heat exchanger for leaks after the furnace is installed. The furnace access panel must always be in place when the furnace is operating and it must not allow leaks into the supply air duct system.

### Return Air Plenum

**NOTE** - Return air must not be drawn from a room where this furnace, or any other gas-fueled appliance (i.e., water heater), or carbon monoxide producing device (i.e., wood fireplace) is installed.

When return air is drawn from a room, a negative pressure is created in the room. If a gas appliance is operating in a room with negative pressure, the flue products can be pulled back down the vent pipe and into the room. This reverse flow of the flue gas may result in incomplete combustion and the formation of carbon monoxide gas. This toxic gas might then be distributed throughout the house by the furnace duct system.

In upflow applications, the return air can be brought in through the bottom or either side of the furnace. If a furnace with bottom return air is installed on a platform, make an airtight seal between the bottom of the furnace and the platform to ensure that the unit operates properly and safely. Use fiberglass sealing strips, caulking, or equivalent sealing method between the plenum and the furnace cabinet to ensure a tight seal. If a filter is installed, size the return air duct to fit the filter frame.

## Venting

A 4-inch diameter flue transition is factory-installed on the combustion air inducer outlet of all models. **Figure 15 shows the combustion air inducer as shipped from the factory.**

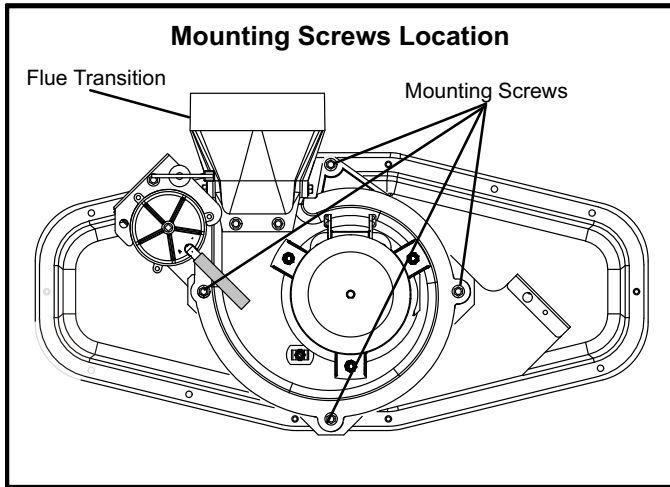


FIGURE 14

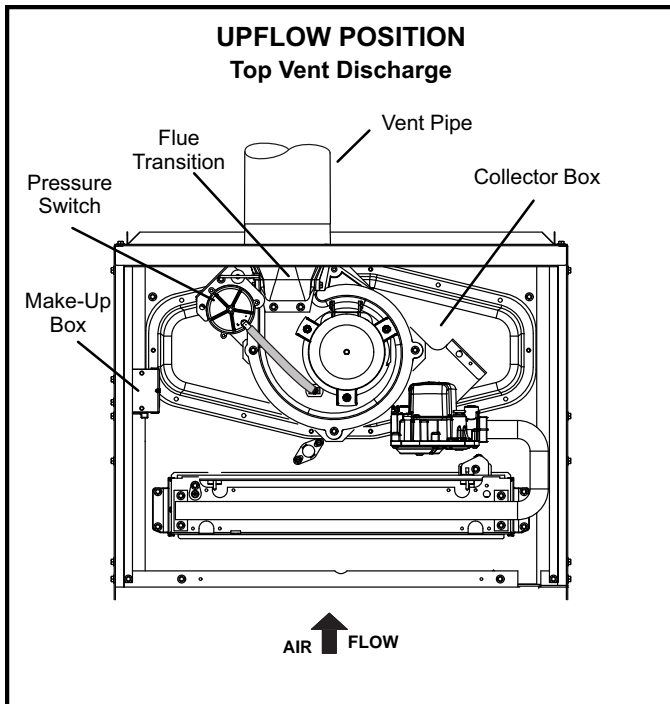


FIGURE 15

### ⚠ IMPORTANT

The unit will not vent properly with the flue transition pointed down in the 6 o'clock position. The combustion air inducer may be rotated clockwise or counterclockwise by 90° to allow for top or side vent discharge in all applications. When the unit is installed, the flue transition must be in the 9 o'clock, 12 o'clock or 3 o'clock position.

If necessary, reposition the combustion air inducer, pressure switch and/or make-up box as needed per the following steps. See figures 15 through 21.

- 1 - Remove the four mounting screws (figure 14) which secure the combustion air inducer / pressure switch assembly to the orifice plate. Lift the assembly and rotate it 90 degrees clockwise or counterclockwise to either the 3 o'clock position or to 9 o'clock position. Re-secure with four screws. Gasket should be left in place.
- 2 - Use tin snips to cut preferred opening on the cabinet for repositioning the flue outlet. Use the cut-out piece as a cover plate to patch unused opening on cabinet.

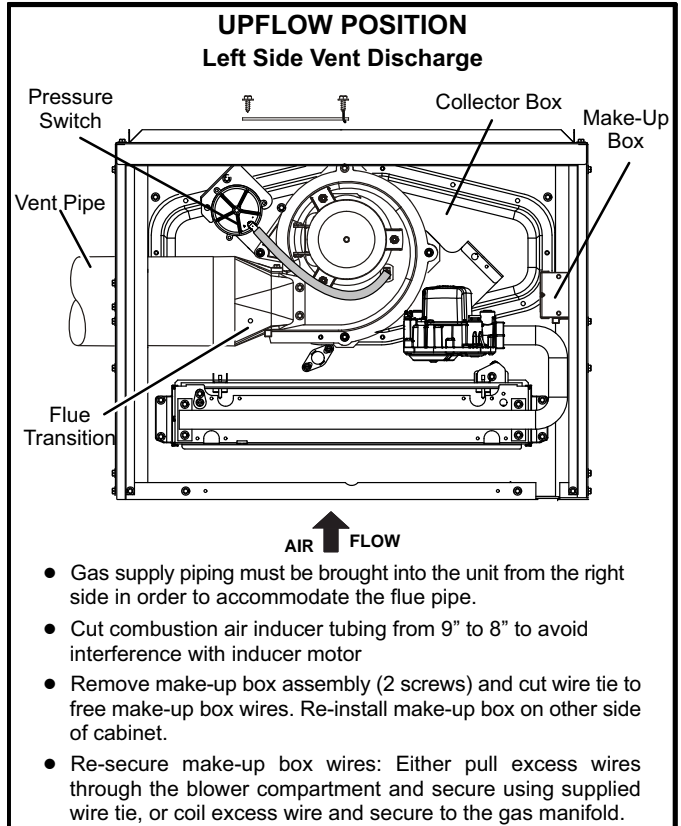


FIGURE 16

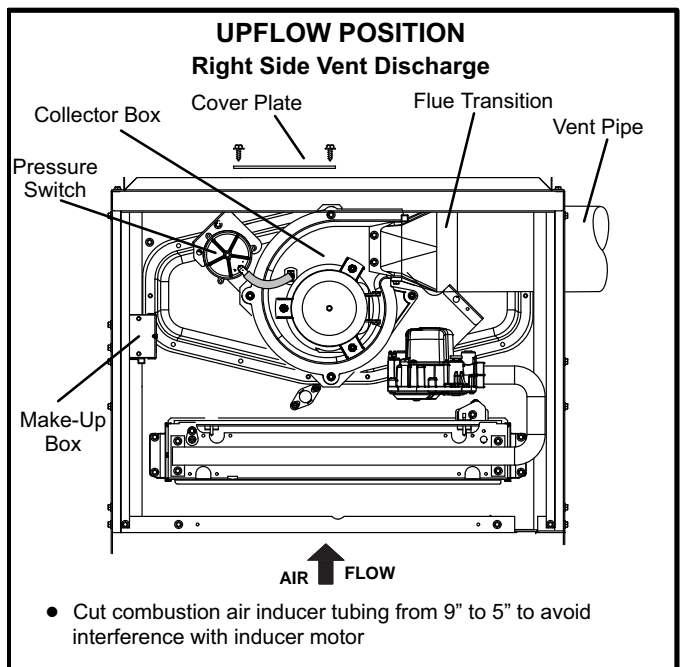
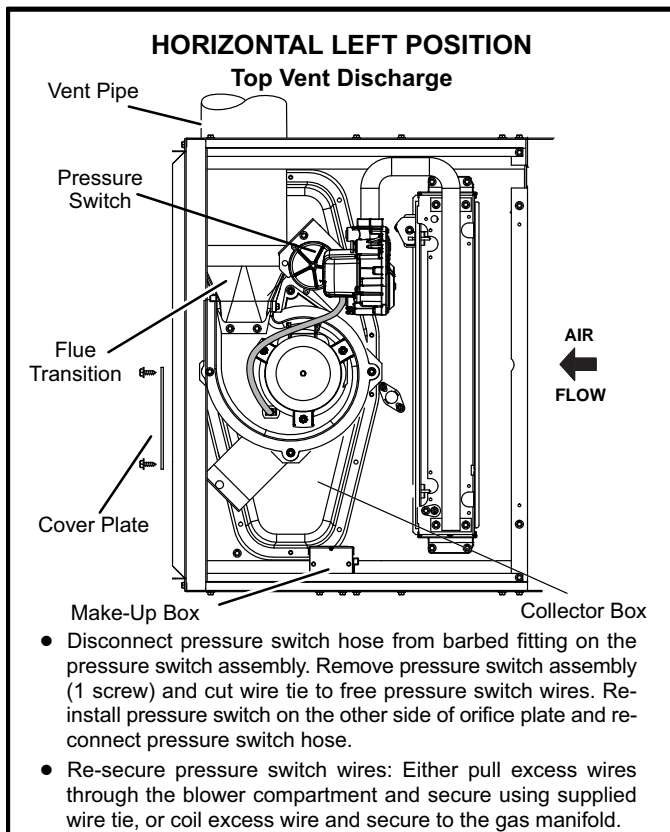
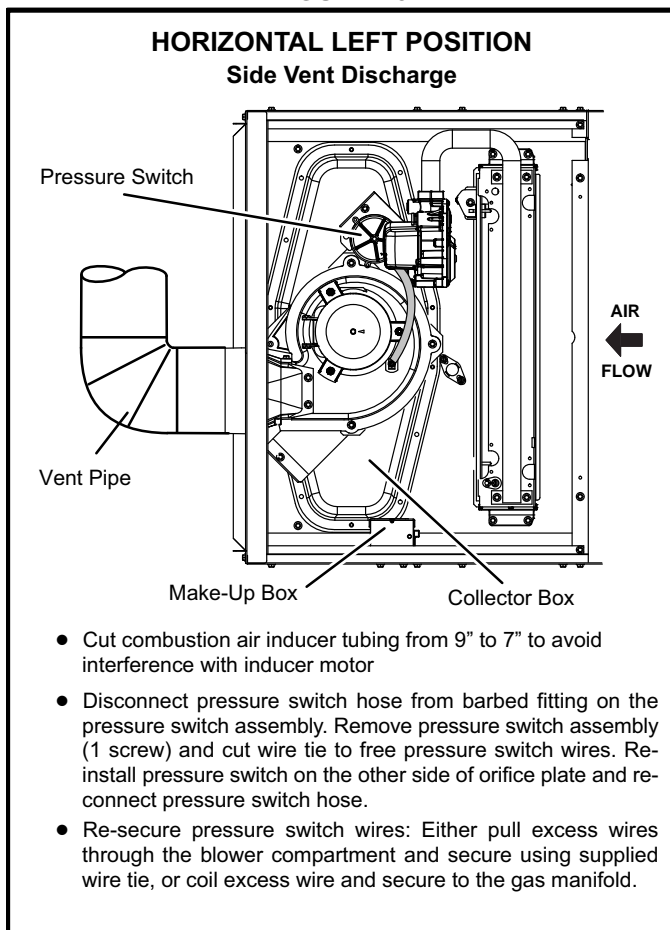


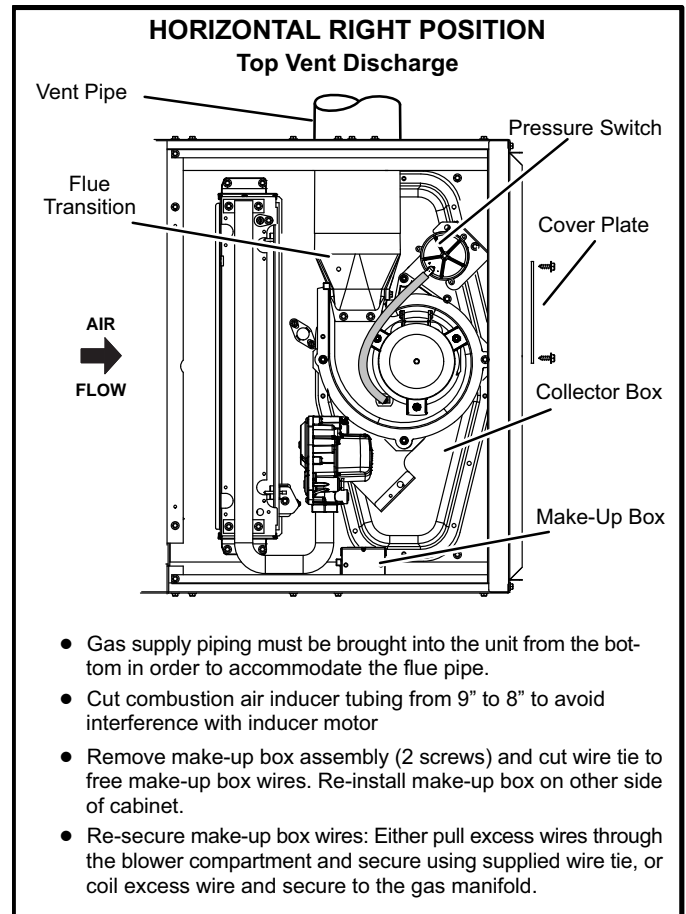
FIGURE 17



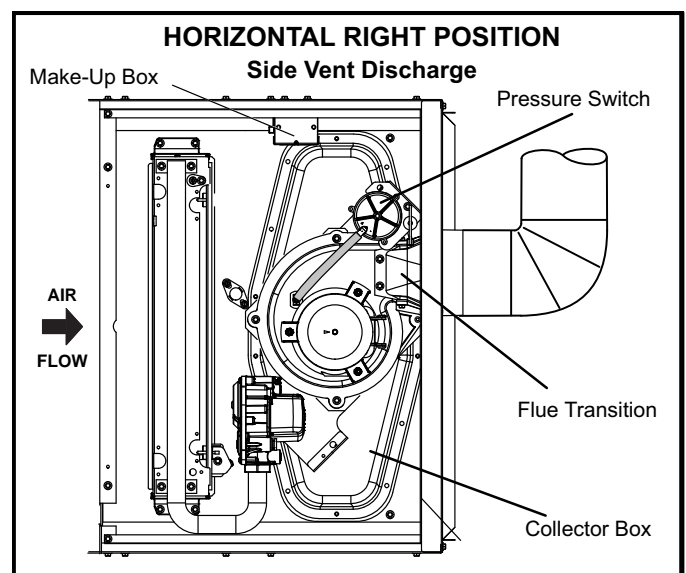
**FIGURE 18**



**FIGURE 19**



**FIGURE 20**



**FIGURE 21**

The 80AF1UH series units are classified as fan-assisted Category I furnaces when vertically vented according to the latest edition of National Fuel Gas Code (NFPA 54 / ANSI Z223.1) in the USA. A fan-assisted Category I furnace is an appliance equipped with an integral mechanical means to either draw or force combustion products through the combustion chamber and/or heat exchanger. The 80AF1UH is not approved for use with horizontal venting.

**NOTE** - Use these instructions as a guide. They do not supersede local codes. This furnace must be vented according to all local codes these installation instructions, and the provided venting tables in these instructions

The venting tables in this manual were extracted from the National Fuel Gas Code (NFPA 54 / ANSI Z223.1) and are provided as a guide for proper vent installation. Proper application, termination, construction and location of vents must conform to local codes having jurisdiction. In the absence of local codes, the NFGC serves as the defining document.

Refer to the tables and the venting information contained in these instructions to properly size and install the venting system.

## ! IMPORTANT

Once the venting system is installed, attach the "Disconnected Vent" warning sticker to a visible area of the plenum near the vent pipe. See figure 22. The warning sticker is provided in the bag assembly. Order kit 66W04 for additional stickers.

## ! WARNING

Asphyxiation hazard. The exhaust vent for this furnace must be securely connected to the furnace flue transition at all times.

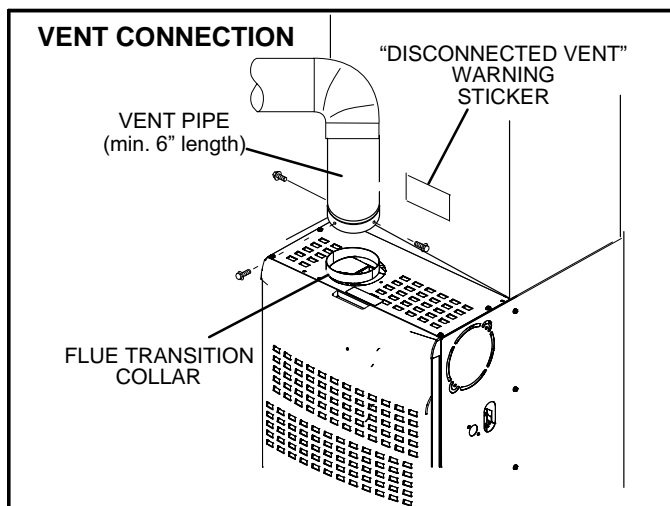


FIGURE 22

Use self-drilling sheet metal screws or a mechanical fastener to firmly secure the vent pipe to the round collar of the flue transition. If self-drilling screws are used to attach the vent pipe, it is recommended that three be used. Drive one self-drilling screw through the front and one through each side of the vent pipe and collar. See figure 22.

Install the first vent connector elbow at a minimum of six inches (152 mm) from the furnace vent outlet. See figure 22.

### Venting Using a Masonry Chimney

The following additional requirements apply when a lined masonry chimney is used to vent this furnace.

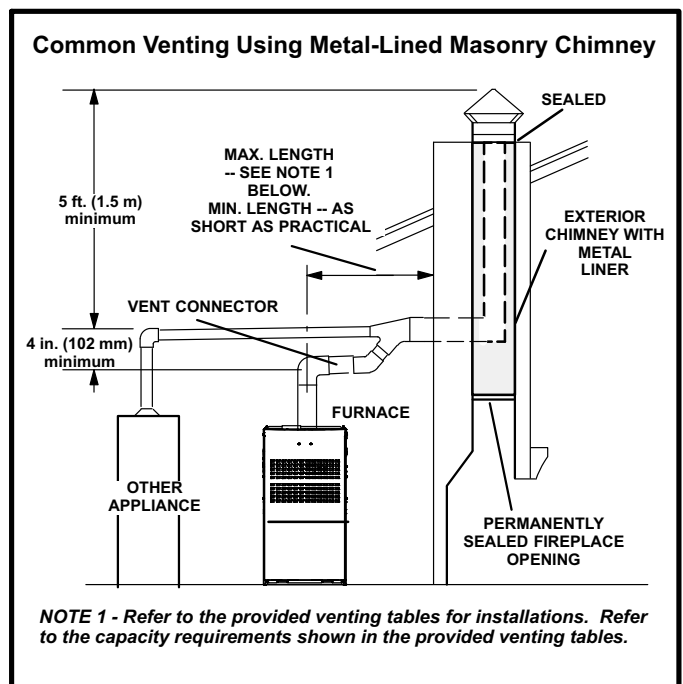
Masonry chimneys used to vent Category I central furnaces must be either tile-lined or lined with a listed metal lining system or dedicated gas vent. Unlined masonry chimneys are prohibited. See figures 23 and 24 for common venting.

A chimney with one or more sides exposed to the outside of the structure is considered to be an exterior chimney.

An exterior masonry chimney that is not tile-lined must be lined with B1 vent or a listed insulated flexible metal vent. An exterior tile-lined chimney that is sealed and capped may be lined with a listed uninsulated flexible metal vent.

If the existing chimney will not accommodate a listed metal liner, either the chimney must be rebuilt to accommodate one of these liners or an alternate approved venting method must be found.

Insulation for the flexible vent pipe must be an encapsulated fiberglass sleeve recommended by the flexible vent pipe manufacturer. See figure 23.

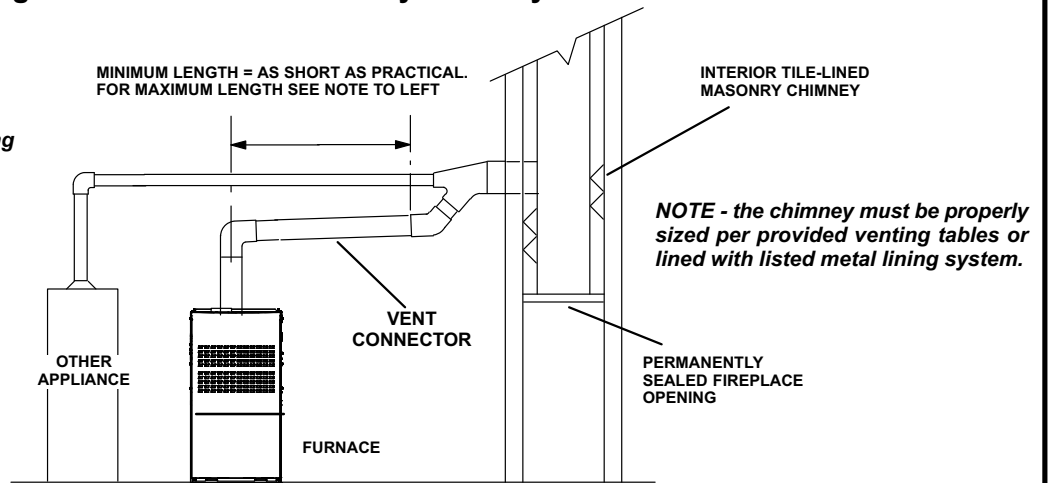


NOTE 1 - Refer to the provided venting tables for installations. Refer to the capacity requirements shown in the provided venting tables.

FIGURE 23

## Common Venting Using Tile-Lined Interior Masonry Chimney and Combined Vent Connector

**NOTE-** Refer to provided venting tables for installations.



**FIGURE 24**

**DO NOT** insulate the space between the liner and the chimney wall with puffed mica or any other loose granular insulating material.

### **! IMPORTANT**

**SINGLE** appliance venting of a fan-assisted furnace into a tile-lined masonry chimney (interior or outside wall) is **PROHIBITED**. The chimney must first be lined with either type B1 vent or an insulated single wall flexible vent lining system which has been sized according to the provided venting tables and the vent pipe manufacturer's instructions.

A fan-assisted furnace may be commonly vented into an existing lined masonry chimney if the following conditions are met:

- The chimney is currently serving at least one drafthood-equipped appliance;
- The vent connectors and chimney are sized according to the provided venting tables.

If type B1 double-wall vent is used inside a chimney, no other appliance can be vented into the chimney. The outer wall of type B1 vent pipe must not be exposed to flue products.

A type B1 vent or masonry chimney liner shall terminate above the roof surface with a listed cap or a listed roof assembly according to the terms of their respective listings and the vent manufacturer's instructions.

When inspection reveals that an existing chimney is not safe for the intended purpose, it shall be rebuilt to conform to nationally recognized standards, lined or relined with suitable materials, or replaced with a gas vent or chimney suitable for venting 80AF1UH series units. The chimney passageway must be checked periodically to ensure that it is clear and free of obstructions.

Do not install a manual damper, barometric draft regulator, or flue restrictor between the furnace and the chimney.

Never connect a Category I appliance to a chimney that is servicing a solid-fuel appliance. If a fireplace chimney flue is used to vent this appliance, the fireplace opening must be permanently sealed.

A type B or listed chimney lining system that passes through an unused masonry chimney flue is not considered to be exposed to the outdoors.

### **General Venting Requirements**

Vent all 80AF1UH furnaces according to these instructions:

- 1 - Vent diameter recommendations and maximum allowable piping runs are found in the provided venting tables.
- 2 - In no case should the vent or vent connector diameter be less than the diameter specified in the provided venting tables.
- 3 - The minimum vent capacity determined by the sizing tables must be less than the low fire input rating and the maximum vent capacity must be greater than the high fire input rating.
- 4 - *Single appliance vents* - If the vertical vent or tile-lined chimney has a larger diameter or flow area than the vent connector, use the **vertical vent diameter** to determine the **minimum vent capacity** and the **vent connector diameter** to determine the **maximum vent capacity**. The flow area of the vertical vent, however, shall not exceed 7 times the flow area of the listed appliance categorized vent area, drafthood outlet area or flue collar area unless designed according to approved engineering methods.
- 5 - *Multiple appliance vents* - The flow area of the largest section of vertical vent or chimney shall not exceed 7 times the smallest listed appliance categorized vent area, drafthood outlet area or flue collar area unless designed according to approved engineering methods.

- 6 - The entire length of single wall metal vent connector shall be readily accessible for inspection, cleaning, and replacement.
- 7 - Single appliance venting configurations with zero lateral lengths (table 30) are assumed to have no elbows in the vent system. For all other vent configurations, the vent system is assumed to have two 90° elbows. For each additional 90° elbow or equivalent (for example two 45° elbows equal one 90° elbow) beyond two, the maximum capacity listed in the venting table should be reduced by 10% (0.90 x maximum listed capacity).
- 8 - The common venting tables (4, 5 and) were generated using a maximum horizontal vent connector length of 1-1/2 feet (.46 m) for each inch (25 mm) of connector diameter as follows:

**TABLE 2**

Connector Diameter inches (mm)	Maximum Horizontal Connector Length feet (m)
3 (76)	4-1/2 (1.37)
4 (102)	6 (1.83)
5 (127)	7-1/2 (2.29)
6 (152)	9 (2.74)
7 (178)	10-1/2 (3.20)

- 9 - If the common vertical vent is offset, the maximum common vent capacity listed in the common venting tables should be reduced by 20%, the equivalent of two 90° elbows (0.80 x maximum common vent capacity). The horizontal length of the offset shall not exceed 1-1/2 feet (.46 m) for each inch (25 mm) of common vent diameter.
- 10 - The vent pipe should be as short as possible with the least number of elbows and angles required to complete the job. Route the vent connector to the vent using the shortest possible route.
- 11 - A vent connector shall be supported without any dips or sags and shall slope a minimum of 1/4 inch (6.4 mm) per linear foot (305 mm) of connector, back toward the appliance.
- 12 - Vent connectors shall be firmly attached to the furnace

flue collar by self-drilling screws or other approved means, except vent connectors of listed type B vent material which shall be assembled according to the manufacturer's instructions. Joints between sections of single wall connector piping shall be fastened by screws or other approved means.

- 13 - When the vent connector used for Category I appliances must be located in or pass through a crawl-space, attic or other areas which may be cold, that portion of the vent connector shall be constructed of listed double-wall type B vent material or material having equivalent insulation qualities.
- 14 - All venting pipe passing through floors, walls, and ceilings must be installed with the listed clearance to combustible materials and be fire stopped according to local codes. In absence of local codes, refer to NFPA (Z223.1).
- 15 - No portion of the venting system can extend into, or pass through any circulation air duct or plenum.
- 16 - Vent connectors serving Category I appliances shall not be connected to any portion of mechanical draft systems operating under positive pressure such as Category III or IV venting systems.
- 17 - If vent connectors are combined prior to entering the common vent, the maximum common vent capacity listed in the common venting tables must be reduced by 10%, the equivalent of one 90° elbow (0.90 x maximum common vent capacity).
- 18 - The common vent diameter must always be at least as large as the largest vent connector diameter.
- 19 - In no case, shall the vent connector be sized more than two consecutive table size diameters over the size of the draft hood outlet or flue collar outlet.
- 20 - Do not install a manual damper, barometric draft regulator or flue restrictor between the furnace and the chimney.
- 21 - When connecting this appliance to an existing dedicated or common venting system, you must inspect the venting system's general condition and look for signs of corrosion. The existing vent pipe size must conform to these instructions and the provided venting tables. If the existing venting system does not meet these requirements, it must be resized.



**TABLE 3**  
**Capacity of Type B Double-Wall Vents with Type B Double-Wall Connectors**  
**Serving a Single Category I Appliance**

Height H (feet)	Lateral L (feet)	Vent and Connector Diameter - D (inches)							
		3 Inch		4 Inch		5 Inch		6 Inch	
		Appliance Input Rating in Thousands of Btu Per Hour							
		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
6	0	0	78	0	152	0	251	0	375
	2	13	51	18	97	27	157	32	232
	4	21	49	30	94	39	153	50	227
	6	25	46	36	91	47	149	59	223
8	0	0	84	0	165	0	276	0	415
	2	12	57	16	109	25	178	28	263
	5	23	53	32	103	42	171	53	255
	8	28	49	39	98	51	164	64	247
10	0	0	88	0	175	0	295	0	447
	2	12	61	17	118	23	194	26	289
	5	23	57	32	113	41	187	52	280
	10	30	51	41	104	54	176	67	267
15	0	0	94	0	191	0	327	0	502
	2	11	69	15	136	20	226	22	339
	5	22	65	30	130	39	219	49	330
	10	29	59	40	121	51	206	64	315
	15	35	53	48	112	61	195	76	301
20	0	0	97	0	202	0	349	0	540
	2	10	75	14	149	18	250	20	377
	5	21	71	29	143	38	242	47	367
	10	28	64	38	133	50	229	62	351
	15	34	58	46	124	59	217	73	337
	20	48	52	55	116	69	206	84	322
30	0	0	100	0	213	0	374	0	587
	2	9	81	13	166	14	283	18	432
	5	21	77	28	160	36	275	45	421
	10	27	70	37	150	48	262	59	405
	15	33	64	44	141	57	249	70	389
	20	56	58	53	132	66	237	80	374
	30	NA	NA	73	113	88	214	104	346

*NOTE - Single appliance venting configurations with zero lateral lengths are assumed to have no elbows in the vent system. For all other vent configurations, the vent system is assumed to have two 90° elbows. For each additional 90° elbow or equivalent (for example two 45° elbows equal one 90° elbow) beyond two, the maximum capacity listed in the venting table should be reduced by 10 percent (0.90 x maximum listed capacity).*

**TABLE 4**  
**Vent Connector Capacity**  
**Type B Double-Wall Vents with Type B Double-Wall Connectors**  
**Serving Two or More Category I Appliances**

Vent Height H (feet)	Connector Rise R (feet)	Vent and Connector Diameter - D (inches)							
		3 Inch		4 Inch		5 Inch		6 Inch	
		Appliance Input Rating in Thousands of Btu Per Hour							
		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX
6	1	22	37	35	66	46	106	58	164
	2	23	41	37	75	48	121	60	183
	3	24	44	38	81	49	132	62	199
8	1	22	40	35	72	49	114	64	176
	2	23	44	36	80	51	128	66	195
	3	24	47	37	87	53	139	67	210
10	1	22	43	34	78	49	123	65	189
	2	23	47	36	86	51	136	67	206
	3	24	50	37	92	52	146	69	220
15	1	21	50	33	89	47	142	64	220
	2	22	53	35	96	49	153	66	235
	3	24	55	36	102	51	163	68	248
20	1	21	54	33	99	46	157	62	246
	2	22	57	34	105	48	167	64	259
	3	23	60	35	110	50	176	66	271
30	1	20	62	31	113	45	181	60	288
	2	21	64	33	118	47	190	62	299
	3	22	66	34	123	48	198	64	309

**TABLE 5**  
**Common Vent Capacity**  
**Type B Double-Wall Vents with Type B Double-Wall Connectors**  
**Serving Two or More Category I Appliances**

Vent Height H (feet)	Common Vent Diameter - D (inches)							
	4 Inch		5 Inch		6 Inch		7 Inch	
	Appliance Input Rating in Thousands of Btu Per Hour							
	FAN + FAN	FAN + NAT	FAN + FAN	FAN + NAT	FAN + FAN	FAN + NAT	FAN + FAN	FAN + NAT
6	92	81	140	116	204	161	309	248
8	101	90	155	129	224	178	339	275
10	110	97	169	141	243	194	367	299
15	125	112	195	164	283	228	427	352
20	136	123	215	183	314	255	475	394
30	152	138	244	210	361	297	547	459

## Removal of the Furnace from Common Vent

In the event that an existing furnace is removed from a venting system commonly run with separate gas appliances, the venting system is likely to be too large to properly vent the remaining attached appliances.

Conduct the following test while each appliance is operating and the other appliances (which are not operating) remain connected to the common venting system. If the venting system has been installed improperly, you **must** correct the system as indicated in the general venting requirements section.

### **WARNING**

#### **CARBON MONOXIDE POISONING HAZARD**

Failure to follow the steps outlined below for each appliance connected to the venting system being placed into operation could result in carbon monoxide poisoning or death.

The following steps shall be followed for each appliance connected to the venting system being placed into operation, while all other appliances connected to the venting system are not in operation:

- 1 - Seal any unused openings in the common venting system.
- 2 - Inspect the venting system for proper size and horizontal pitch. Determine that there is no blockage, restriction, leakage, corrosion, or other deficiencies which could cause an unsafe condition.
- 3 - Close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryers and any appliances not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.
- 4 - Follow the lighting instructions. Turn on the appliance that is being inspected. Adjust the thermostat so that the appliance operates continuously.
- 5 - After the burner have operated for 5 minutes, test for leaks of flue gases at the draft hood relief opening. Use the flame of a match or candle.
- 6 - After determining that each appliance connected to the common venting system is venting properly, (step 3) return all doors, widows, exhaust fans, fireplace dampers, and any other gas-burning appliances to their previous mode of operation.
- 7 - If a venting problem is found during any of the preceding tests, the common venting system must be modified to correct the problem.

Resize the common venting system to the minimum vent pipe size determined by using the appropriate tables in Appendix G. (These are in the current standards of the National Fuel Gas Code ANSI Z223.1.

## Gas Piping

Gas supply piping should not allow more than 0.5"W.C. drop in pressure between gas meter and unit. Supply gas pipe must not be smaller than unit gas connection.

### **CAUTION**

If a flexible gas connector is required or allowed by the authority that has jurisdiction, black iron pipe shall be installed at the gas valve and extend outside the furnace cabinet. The flexible connector can then be added between the black iron pipe and the gas supply line.

## Gas Supply

- 1 - This unit is shipped standard for left or right side installation of gas piping (or top entry in horizontal applications). Connect the gas supply to the piping assembly.
- 2 - When connecting the gas supply piping, consider factors such as length of run, number of fittings, and furnace rating to avoid excessive pressure drop. Table 6 lists recommended pipe sizes for typical applications.
- 3 - The gas piping must not run in or through air ducts, clothes chutes, gas vents or chimneys, dumb waiters, or elevator shafts.
- 4 - The piping should be sloped 1/4 inch (6.4 mm) per 15 feet (4.57 m) upward toward the meter from the furnace. The piping must be supported at proper intervals [every 8 to 10 feet (2.44 to 3.01 m)] with suitable hangers or straps. Install a drip leg in vertical pipe runs to the unit.
- 5 - A 1/8" N.P.T. plugged tap or pressure post is located on the gas valve to facilitate test gauge connection. See figure 31.
- 6 - In some localities, codes may require the installation of a manual main shut-off valve and union (furnished by the installer) external to the unit. The union must be of the ground joint type.

### **IMPORTANT**

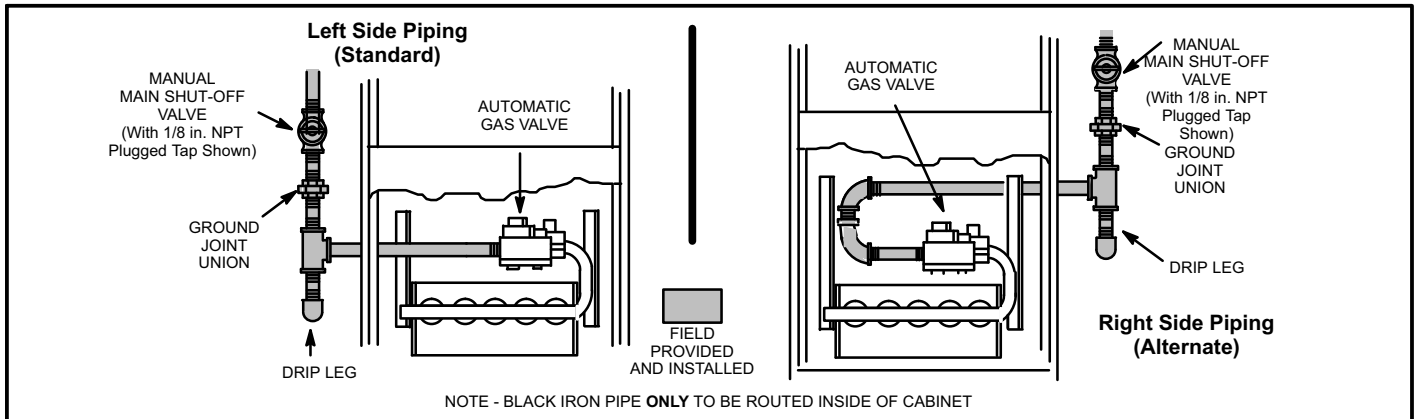
Compounds used on threaded joints of gas piping must be resistant to the actions of liquified petroleum gases.

**NOTE** - If emergency shutoff is necessary, shut off the main manual gas valve and disconnect main power to the furnace. The installer should properly label these devices.

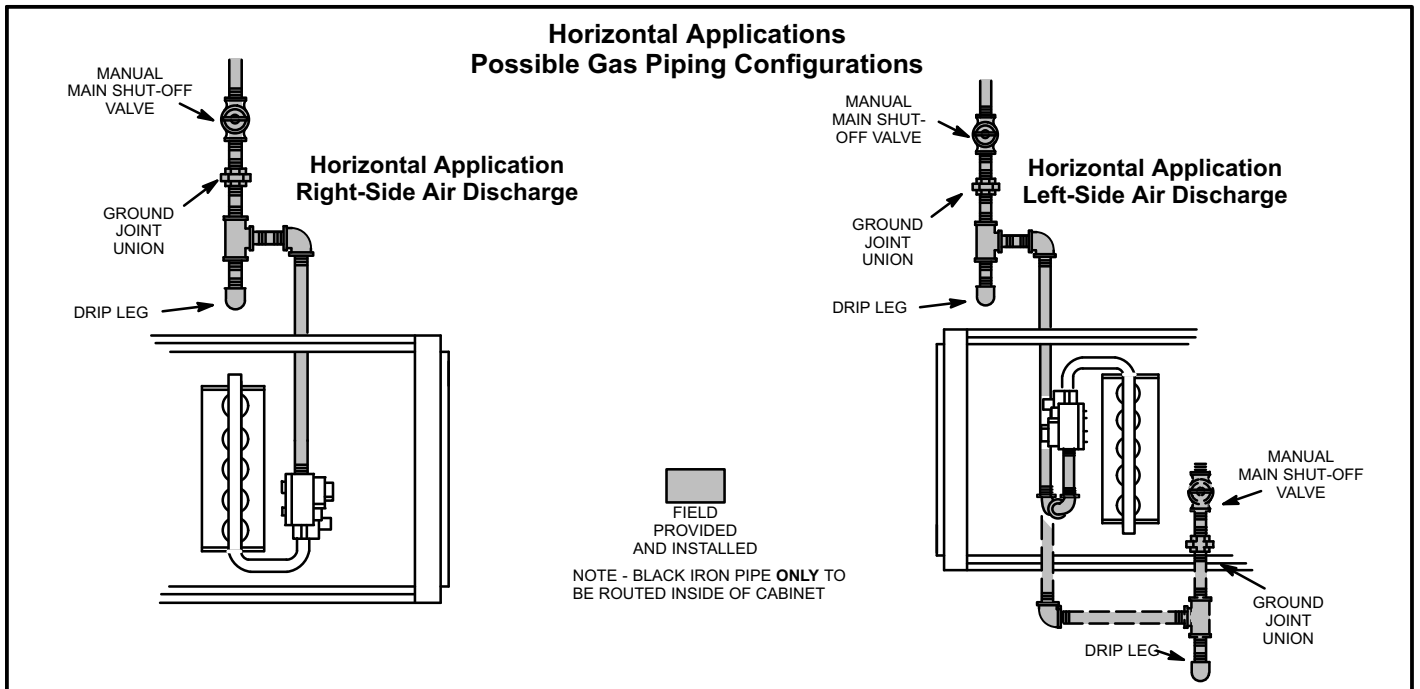
**TABLE 6**  
**Gas Pipe Capacity - ft<sup>3</sup>/hr (m<sup>3</sup>/hr)**

Nominal Iron Pipe Size inches (mm)	Internal Diameter inches (mm)	Length of Pipe - feet (m)									
		10 (3.048)	20 (6.096)	30 (9.144)	40 (12.192)	50 (15.240)	60 (18.288)	70 (21.336)	80 (24.384)	90 (27.432)	100 (30.480)
1/2 (12.7)	.622 (17.799)	172 (4.87)	118 (3.34)	95 (2.69)	81 (2.29)	72 (2.03)	65 (1.84)	60 (1.69)	56 (1.58)	52 (1.47)	50 (1.42)
3/4 (19.05)	.824 (20.930)	360 (10.19)	247 (7.00)	199 (5.63)	170 (4.81)	151 (4.28)	137 (3.87)	126 (3.56)	117 (3.31)	110 (3.11)	104 (2.94)
1 (25.4)	1.049 (26.645)	678 (19.19)	466 (13.19)	374 (10.59)	320 (9.06)	284 (8.04)	257 (7.27)	237 (6.71)	220 (6.23)	207 (5.86)	195 (5.52)
1-1/4 (31.75)	1.380 (35.052)	1350 (38.22)	957 (27.09)	768 (22.25)	657 (18.60)	583 (16.50)	528 (14.95)	486 (13.76)	452 (12.79)	424 (12.00)	400 (11.33)
1-1/2 (38.1)	1.610 (40.894)	2090 (59.18)	1430 (40.49)	1150 (32.56)	985 (27.89)	873 (24.72)	791 (22.39)	728 (20.61)	677 (19.17)	635 (17.98)	600 (17.00)
2 (50.8)	2.067 (52.502)	4020 (113.83)	2760 (78.15)	2220 (62.86)	1900 (53.80)	1680 (47.57)	1520 (43.04)	1400 (39.64)	1300 (36.81)	1220 (34.55)	1160 (32.844)
2-1/2 (63.5)	2.469 (67.713)	6400 (181.22)	4400 (124.59)	3530 (99.95)	3020 (85.51)	2680 (75.88)	2480 (70.22)	2230 (63.14)	2080 (58.89)	1950 (55.22)	1840 (52.10)
3 (76.2)	3.068 (77.927)	11300 (319.98)	7780 (220.30)	6250 (176.98)	5350 (151.49)	4740 (134.22)	4290 (121.47)	3950 (111.85)	3670 (103.92)	3450 (97.69)	3260 (92.31)

NOTE - Capacity given in cubic feet (m<sup>3</sup>) of gas per hour and based on 0.60 specific gravity gas.



**FIGURE 25**



**FIGURE 26**

## Leak Check

After gas piping is completed, carefully check all piping connections (factory- and field-installed) for gas leaks. Use a leak detecting solution or other preferred means.

*NOTE - If emergency shutoff is necessary, shut off the main manual gas valve and disconnect the main power to the furnace. The installer should properly label these devices.*

### ⚠ CAUTION

**Some soaps used for leak detection are corrosive to certain metals. Carefully rinse piping thoroughly after leak test has been completed. Do not use matches, candles, flame or other sources of ignition to check for gas leaks.**

*The furnace must be isolated by closing its individual manual shut-off valve and disconnecting from the gas supply system during any pressure testing of the gas supply system at pressures greater than 1/2 psig (3.48 kPa, 14 inches w.c.).*

### ⚠ IMPORTANT

**When testing pressure of gas lines, gas valve must be disconnected and isolated. See figure 27. Gas valves can be damaged if subjected to pressures greater than 1/2 psig (3.48 kPa, 14 inches w.c.).**

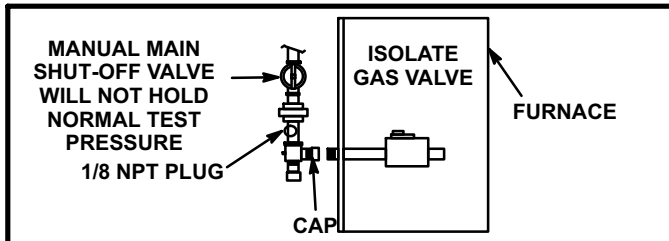


FIGURE 27

## Electrical

### ELECTROSTATIC DISCHARGE (ESD)

#### Precautions and Procedures

### ⚠ CAUTION



**Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.**

The unit is equipped with a field make-up box on the left hand side of the cabinet. The make-up box may be moved to the right side of the furnace to facilitate installation. If the make-up box is moved to the right side, clip the wire ties that bundle the wires together. The excess wire must be pulled into the blower compartment. Secure the excess wire to the existing harness to protect it from damage.

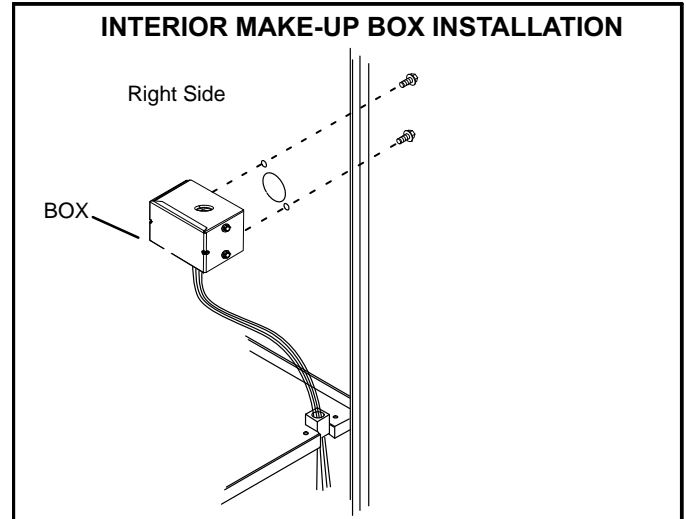


FIGURE 28

Refer to figure 29 for schematic wiring diagram and troubleshooting.

The power supply wiring must meet Class I restrictions. Protected by either a fuse or circuit breaker, select circuit protection and wire size according to unit nameplate.

**NOTE - Unit nameplate states maximum current draw. Maximum over-current protection allowed is 15 AMP.**

Holes are on both sides of the furnace cabinet to facilitate wiring.

Install a separate (properly sized) disconnect switch near the furnace so that power can be turned off for servicing.

Before connecting the thermostat, check to make sure the wires will be long enough for servicing at a later date. Make sure that thermostat wire is long enough to facilitate future removal of blower for service.

Complete the wiring connections to the equipment. Use the provided unit wiring diagram. Use 18-gauge wire or larger that is suitable for Class II rating for thermostat connections.

Electrically ground the unit according to local codes or, in the absence of local codes, according to the current National Electric Code (ANSI/NFPA No. 70). A green ground wire is provided in the field make-up box.

**NOTE - The 80AF1UH furnace contains electronic components that are polarity sensitive. Make sure that the furnace is wired correctly and is properly grounded.**

### **Accessory Terminals**

One line voltage "EAC" 1/4" spade terminal is provided on the furnace integrated control. See figure 30 for integrated control configuration. This terminal is energized when the indoor blower is operating. Any accessory rated up to one amp can be connected to this terminal with the neutral leg of the circuit being connected to one of the provided neutral terminals. If an accessory rated at greater than one amp is connected to this terminal, it is necessary to use an external relay.

One line voltage "HUM" 1/4" spade terminal is provided on the furnace integrated control. See figure 30 for integrated control configuration. This terminal is energized in the heating mode when the combustion air inducer is operating. Any humidifier rated up to one amp can be connected to this terminal with the neutral leg of the circuit being connected to one of the provided neutral terminals. If a humidifier rated at greater than one amp is connected to this terminal, it is necessary to use an external relay.

### **Generator Use - Voltage Requirements**

The following requirements must be kept in mind when specifying a generator for use with this equipment:

- The furnace requires 120 volts  $\pm$  10% (Range: 108 volts to 132 volts).
- The furnace operates at 60 Hz  $\pm$  5% (Range: 57 Hz to 63 Hz).
- The furnace integrated control requires both polarity and proper ground. Both polarity and proper grounding should be checked before attempting to operate the furnace on either permanent or temporary power.
- Generator should have a wave form distortion of less than 5% THD (total harmonic distortion).

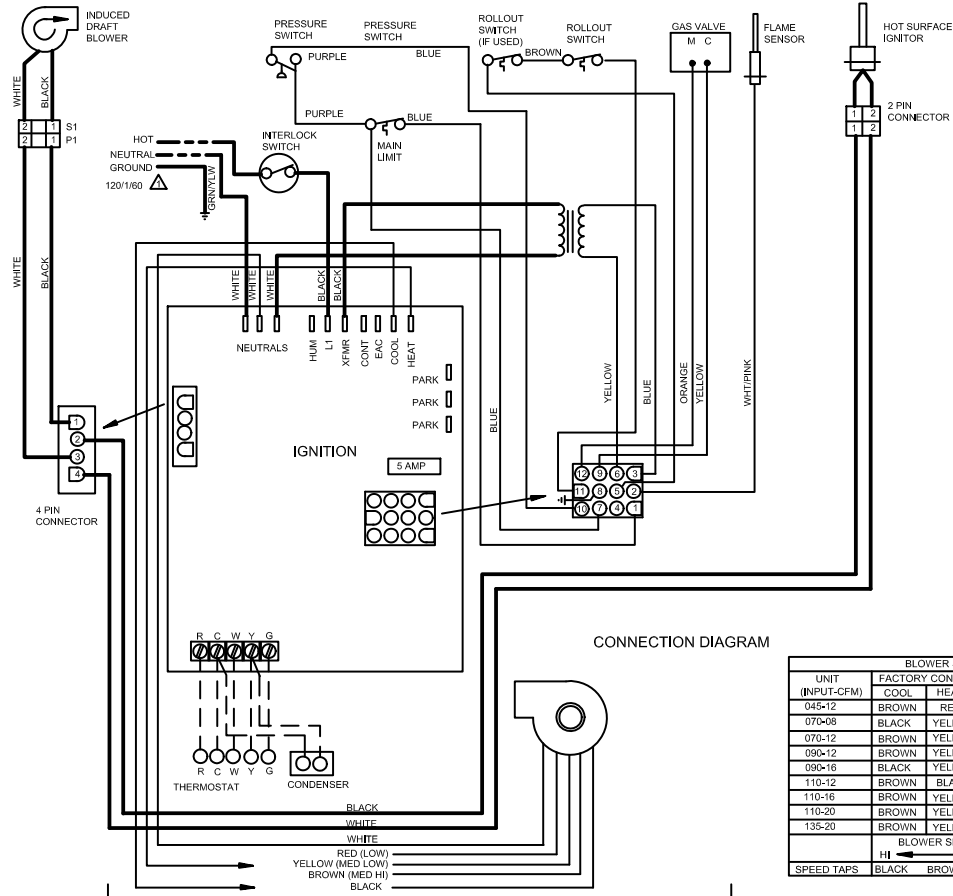
### **Thermostat**

Install the room thermostat according to the instructions provided with the thermostat. See figure 29 for thermostat designations. If the furnace is being matched with a heat pump, refer to the FM21 installation instruction or appropriate dual fuel thermostat instructions.

### **Indoor Blower Speeds**

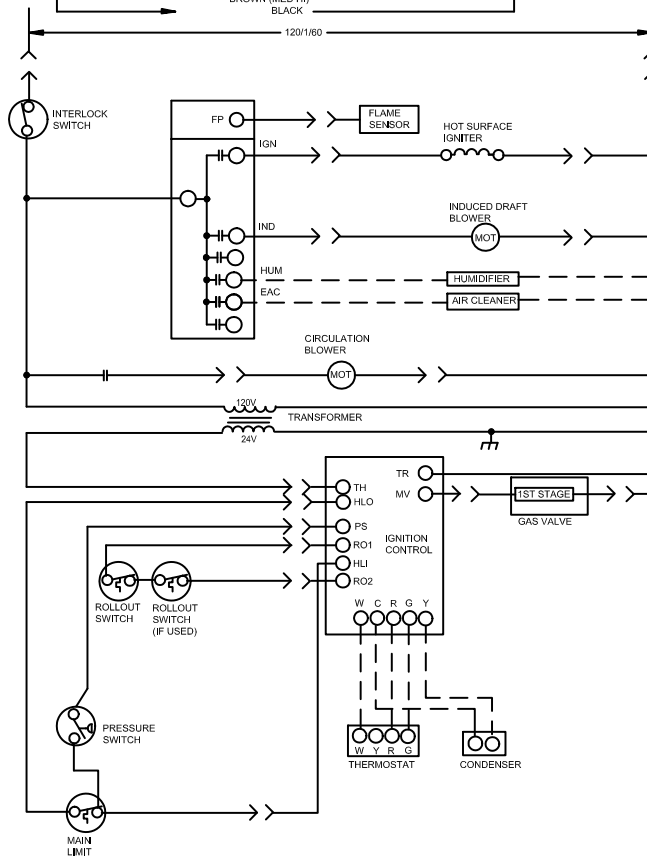
- 1 - When the thermostat is set to "FAN ON," the indoor blower will run continuously on the heating speed when there is no cooling or heating demand.
- 2 - When the 80AF1UH is running in the heating mode, the indoor blower will run on the heating speed.
- 3 - When there is a cooling demand, the indoor blower will run on the cooling speed.

# 80AF1UH Schematic Wiring Diagram



CONNECTION DIAGRAM

UNIT (INPUT-CFM)	BLOWER SPEED CHART FACTORY CONNECTED SPEED TAPS		
	COOL	HEAT	PARK
045-12	BROWN	RED	BLACK, YELLOW
075-08	BLACK	YELLOW	RED
075-12	BROWN	YELLOW	BLACK, RED
090-12	BROWN	YELLOW	BLACK, RED
090-16	BLACK	YELLOW	BROWN, RED
110-12	BROWN	BLACK	YELLOW, RED
110-16	BROWN	YELLOW	BLACK, RED
110-20	BROWN	YELLOW	BLACK, RED
135-20	BROWN	YELLOW	BLACK, RED
BLOWER SPEED SELECTION			
HI ← → LO			
SPEED TAPS BLACK BROWN YELLOW RED			



WARNING-  
ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY  
OR DEATH. UNIT MUST BE GROUNDED IN ACCORDANCE  
WITH NATIONAL AND LOCAL CODES.

NOTE-  
IF ANY WIRE IN THIS APPLIANCE IS REPLACED, IT  
MUST BE REPLACED WITH WIRE OF LIKE SIZE,  
RATING, INSULATION THICKNESS, AND TERMINATION

⚠ PROPER POLARITY MUST BE OBSERVED FOR FIELD LINE  
VOLTAGE SUPPLY. IGNITION CONTROL WILL LOCK OUT IF  
POLARITY IS REVERSED

HEATING UNITS-GAS	
GAS FIRED SINGLE STAGE FURNACE	
0712	Supersedes
0712	Form No. 537571-01

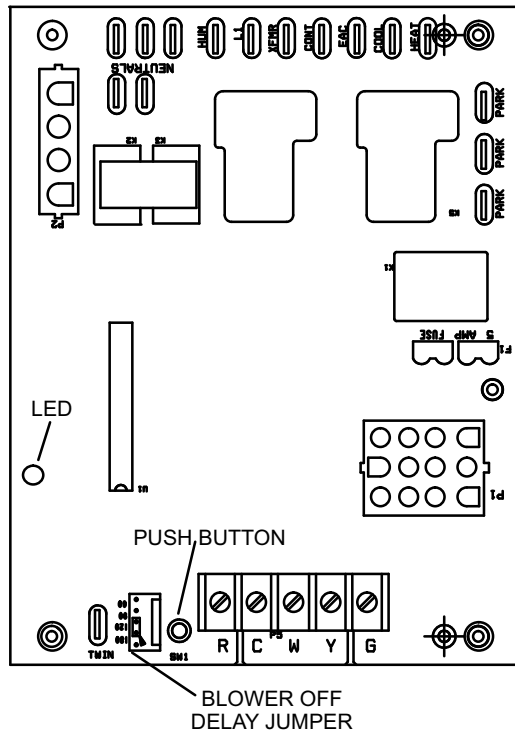
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FIGURE 29

## Integrated Control

### INTEGRATED CONTROL (Automatic Hot Surface Ignition System)



	TERMINAL DESIGNATIONS
HUM	Humidifier (120VAC)
LINE	Input (120VAC)
XFMR	Transformer (120VAC)
EAC	Indoor Air Quality Accessory Air Cleaner (120VAC)
COOL	Blower - Cooling Speed (120VAC)
HEAT	Blower - Heating Speed (120VAC)
PARK	Dead terminals to park alternate spd taps
CONT	Continuous blower
NEUTRALS	Neutral terminals (120VAC)

FIGURE 30

DIAGNOSTIC CODES	
LED Status	DESCRIPTION
LED Off	No power to control or control hardware fault detected.
LED On	Normal operation.
1 Flash	Flame present with gas valve de-energized.
2 Flashes	Pressure switch closed with combustion air inducer de-energized.
3 Flashes	Pressure switch open with combustion air inducer energized.
4 Flashes	Primary limit switch open.
5 Flashes	Rollout switch open.
6 Flashes	Pressure switch cycle lockout.
7 Flashes	Lockout, burners fail to light.
8 Flashes	Lockout, burners lost flame too many times.
9 Flashes	Line voltage polarity incorrect.

Note - This control is equipped with a push button for diag-

nostic code recall. Press and release the button to recall stored codes. To clear codes, press and hold the button for longer than 5 seconds.



## Unit Start-Up

### FOR YOUR SAFETY READ BEFORE LIGHTING

#### **⚠ WARNING**

Do not use this furnace if any part has been under water. A flood-damaged furnace is extremely dangerous. Attempts to use the furnace can result in fire or explosion. Immediately call a qualified service technician to inspect the furnace and to replace all gas controls, control system parts, and electrical parts that have been wet or to replace the furnace, if deemed necessary.

#### **⚠ WARNING**

If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.

#### **⚠ CAUTION**

Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch.

**BEFORE LIGHTING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

The gas valve on the 80AF1UH unit will be equipped with a gas control switch. Use only your hand to move the switch. Never use tools. If the switch will not turn or if the control switch will not move by hand, do not try to repair it.

#### **Placing the furnace into operation:**

80AF1UH units are equipped with an automatic ignition system. Do not attempt to manually light burners on these furnaces. Each time the thermostat calls for heat, the burners will automatically light. The ignitor does not get hot when there is no call for heat on units with an automatic ignition system.

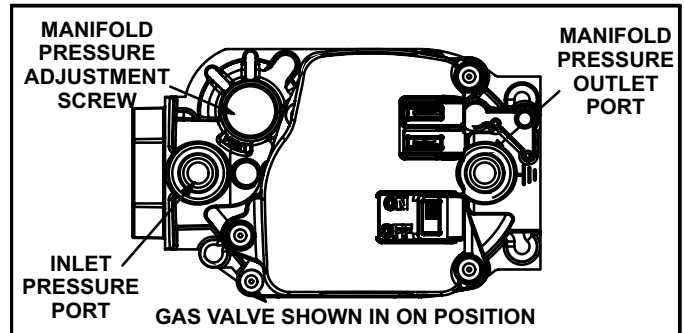
#### **⚠ WARNING**

If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or death.

#### **Gas Valve Operation (Figure 31)**

- 1 - **STOP!** Read the safety information at the beginning of this section.
- 2 - Set the thermostat to the lowest setting.
- 3 - Turn off all electrical power to the unit.

- 4 - This furnace is equipped with an ignition device which automatically lights the burners. Do **not** try to light the burners by hand.
- 5 - Remove the upper access panel.
- 6 - Move switch on gas valve to **OFF**. Do not force. See figure 31.
- 7 - Wait five minutes to clear out any gas. If you then smell gas, STOP! Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas go to next step.



**FIGURE 31**

- 8 - Move switch on gas valve to **ON**. Do not force. See figure 31.
- 9 - Replace the upper access panel.
- 10 - Turn on all electrical power to the unit.
- 11 - Set the thermostat to desired setting.

*NOTE - When unit is initially started, steps 1 through 11 may need to be repeated to purge air from gas line.*

- 12 - If the appliance will not operate, follow the instructions "Turning Off Gas to Unit" and call your service technician or gas supplier.

#### **Turning Off Gas to Unit**

- 1 - Set the thermostat to the lowest setting.
- 2 - Turn off all electrical power to the unit if service is to be performed.
- 3 - Remove the upper access panel.
- 4 - Move switch on gas valve to **OFF**. Do not force.
- 5 - Replace the upper access panel.

#### **Failure To Operate**

If the unit fails to operate, check the following:

- 1 - Is the thermostat calling for heat?
- 2 - Are access panels securely in place?
- 3 - Is the main disconnect switch closed?
- 4 - Is there a blown fuse or tripped circuit breaker?
- 5 - Is the filter dirty or plugged? Dirty or plugged filters will cause the limit control to shut the unit off.
- 6 - Is gas turned on at the meter?
- 7 - Is the manual main shut-off valve open?
- 8 - Is the internal manual shut-off valve open?
- 9 - Is the unit ignition system in lock out? If the unit locks out again, call the service technician to inspect the unit for blockages.
- 10 - Is pressure switch closed? Obstructed flue will cause unit to shut off at pressure switch. Check flue and outlet for blockages.

- 11 - Are flame rollout switches tripped? If flame rollout switches are tripped, call the service technician for inspection.

### Heating Sequence Of Operation

(follow steps below or see Figure 29 for more detail)

- 1 - When thermostat calls for heat, combustion air blower starts.
- 2 - Combustion air pressure switch proves blower operation. Switch is factory-set and requires no adjustment.
- 3 - After a 15-second prepurge, the hot surface ignitor energizes.
- 4 - After a 20-second ignitor warm-up period, the gas valve solenoid opens. A 4-second trial for ignition period begins.
- 5 - Gas is ignited, flame sensor proves the flame, and the combustion process continues.
- 6 - If flame is not detected after first ignition trial, the ignition control will repeat steps 3 and 4 four more times before locking out the gas valve (flame failure mode). The ignition control will then automatically repeat steps 1 through 6 after 60 minutes.
- 7 - To interrupt the 60-minute internal lockout period, move thermostat from "Heat" to "OFF" then back to "Heat." Heating sequence then restarts at step 1.

### Gas Pressure Adjustment

#### Gas Flow (Approximate)

TABLE 7

GAS METER CLOCKING CHART				
80AF1UH Unit	Seconds for One Revolution			
	Natural		LP	
	1 cu ft Dial	2 cu ft Dial	1 cu ft Dial	2 cu ft DIAL
-045	80	160	200	400
-070	55	110	136	272
-090	41	82	102	204
-110	33	66	82	164
-135	27	54	68	136
Natural-1000 btu/cu ft		LP-2500 btu/cu ft		

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for **two** revolutions of gas through the meter. (Two revolutions assures a more accurate time.) **Divide by two** and compare to time in table 7 below. If manifold pressure matches table 9 and rate is incorrect, check gas orifices for proper size and restriction. Remove temporary gas meter if installed.

**NOTE** - To obtain accurate reading, shut off all other gas appliances connected to meter.

### Supply Pressure Measurement

A threaded plug on the inlet side of the gas valve provides access to the supply pressure tap. Remove the threaded plug, install a field-provided barbed fitting and connect a manometer to measure supply pressure. See table 9 for proper line pressure. Replace the threaded plug after measurements have been taken.

### Manifold Pressure Measurement

- 1 - Remove the threaded plug from the outlet side of the gas valve and install a field-provided barbed fitting. Connect to a manometer to measure manifold pressure.
- 2 - Start unit and allow 5 minutes for unit to reach steady state.
- 3 - While waiting for the unit to stabilize, observe the flame. Flame should be stable and should not lift from burner. Natural gas should burn blue.
- 4 - After allowing unit to stabilize for 5 minutes, record manifold pressure and compare to value given in table 9.

**NOTE** - Shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to remove barbed fitting and replace threaded plug.

### Proper Combustion

Furnace should operate a minimum 15 minutes with correct manifold pressure and gas flow rate before checking combustion. Take combustion sample beyond the flue outlet and compare to the tables below. **The maximum carbon monoxide reading should not exceed 50 ppm.**

TABLE 8

80AF1UH Unit	CO <sub>2</sub> % For Nat	CO <sub>2</sub> % For L.P.
-045	7.2 - 7.8	7.5 - 9.0
-070		
-090		
-110		
-135		

### High Altitude

The manifold pressure may require adjustment and combustion air pressure switch may need replacing to ensure proper combustion at higher altitudes. Refer to table 9 for manifold pressure and table 10 for pressure switch change and gas conversion kits.

## ⚠ IMPORTANT

**For safety, shut unit off and remove manometer as soon as an accurate reading has been obtained. Take care to replace pressure tap plug.**

**TABLE 9**  
**Manifold Pressure Settings at all Altitudes**

Model Input Size	Gas	0-2000 ft	2105-4500 ft.	4501-7500 ft	7501 - 10,000 ft	Line Pressure in.wg.	
						Min	Max
045	Nat	3.5	3.2	3.0	3.5	4.5	13.0
	LP/propane	10.5	10.0	10.0	3.5	11.0	13.0
070	Nat	3.5	3.2	2.8	3.5	4.5	13.0
	LP/propane	10.0	10.0	10.0	3.5	11.0	13.0
090	Nat	3.5	3.2	2.7	3.5	4.5	13.0
	LP/propane	10.0	10	9.6	3.5	11.0	13.0
110	Nat	3.5	3.5	3.0	3.5	4.5	13.0
	LP/propane	10.0	10.0	9.6	3.5	11.0	13.0
135	Nat	3.5	3.5	2.9	3.5	4.5	13.0
	LP/propane	10.0	10.0	9.6	3.5	11.0	13.0

**TABLE 10**  
**Pressure Switch and Gas Conversion Kits at all Altitudes**

Model Input Size	High Altitude Pressure Switch Kit			High Altitude Natural Gas Burner Orifice Kit	Natural Gas to LP/Propane Burner Orifice Kit		LP/Propane to Natural Gas Burner Orifice Kit
	0-4500 ft	4501-7500 ft	7501 - 10,000 ft	7501 - 10,000 ft	0 - 7500 ft	7501 - 10,000 ft	0 - 7500 ft
045	No Change	80W52	80W51	73W37	70W89	76W15	73W81
070		80W52	80W51				
090		80W52	80W51				
110		80W57	80W52				
135		80W52	80W51				

**NOTE** - A natural to L.P. propane gas changeover kit is necessary to convert this unit. Refer to the changeover kit installation instruction for the conversion procedure.

## Other Unit Adjustments

### Primary and Secondary Limits

The primary limit is located on the heating compartment vestibule panel. The secondary limits (if equipped) are located in the blower compartment, attached to the back side of the blower. These auto reset limits are factory-set and require no adjustment.

### Flame Rollout Switches

This manually reset switches are located on the top of the burner box.

### Pressure Switch

The pressure switch is located in the heating compartment adjacent to the combustion air inducer. The switch checks for proper combustion air inducer operation before allowing ignition trial. The switch is factory-set and requires no adjustment.

### Temperature Rise

After the furnace has been started, and supply and return

air temperatures have been allowed to stabilize, check the temperature rise. If necessary, adjust the blower speed to maintain the temperature rise within the range shown on the unit nameplate. Increase the blower speed to decrease the temperature. Decrease the blower speed to increase the temperature rise. Failure to adjust the temperature rise may cause erratic limit operation.

### Fan Control

The fan-on time of 30 seconds is not adjustable. The heat fan-off delay (amount of time that the blower operates after the heat demand has been satisfied) may be adjusted by changing the jumper position across the five pins on the integrated control. The unit is shipped with a factory fan-off delay setting of 120 seconds. The fan-off delay affects comfort and is adjustable to satisfy individual applications. Adjust the fan-off delay to achieve a supply air temperature between 90° and 110°F at the moment that the blower is de-energized. Longer off delay settings provide lower return air temperatures; shorter settings provide higher return air temperatures. See figure 32.

### HEAT FAN-OFF TIME IN SECONDS

JUMPER POSITION		HEAT OFF DELAY
PIN1	PIN2	60
PIN2	PIN3	90
PIN3	PIN4	120
PIN4	PIN5	180
NO JUMPER		180

To adjust fan-off timing, reposition jumper across pins to achieve desired setting.

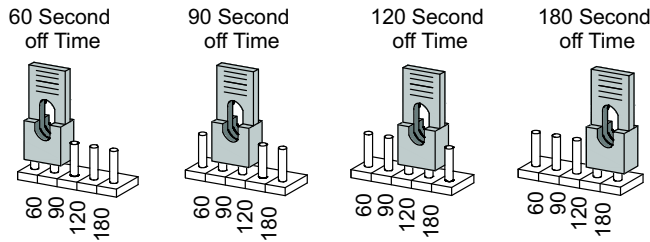


FIGURE 32

### Thermostat Heat Anticipation

Set the heat anticipator setting (if adjustable) according to the amp draw listed on the wiring diagram that is attached to the unit.

**NOTE** - Do not secure the electrical conduit directly to the air ducts or structure.

### Electrical

- 1 - Check all wiring for loose connections.
- 2 - Check for the correct voltage at the furnace (furnace operating). Correct voltage is 120VAC  $\pm$  10%.
- 3 - Check amp-draw on the blower motor with inner blower panel in place.  
Unit Nameplate \_\_\_\_\_ Actual \_\_\_\_\_

### Blower Speeds

Follow the steps below to change the blower speeds.

- 1 - Turn off electrical power to furnace.
- 2 - Remove blower access panel.
- 3 - Disconnect existing speed tap at integrated control speed terminal.

**NOTE** - Termination of any unused motor leads must be insulated.

- 4 - Place unused blower speed tap on integrated control "PARK" terminal or insulate.
- 5 - Refer to blower speed selection chart on unit wiring diagram for desired heating or cooling speed.
- 6 - Connect selected speed tap at integrated control speed terminal.
- 7 - Resecure blower access panel.
- 8 - Turn on electrical power to furnace.
- 9 - Recheck temperature rise.

### Electronic Ignition

The integrated control has an added feature of an internal lockout. The feature serves as an automatic reset device for integrated control lockout caused by ignition failure. This type of lockout is usually due to low gas line pressure. After

one hour of continuous thermostat demand for heat, the internal lockout will break and remake thermostat demand to the furnace and automatically reset the integrated control to begin the ignition sequence.

### Service

## ! WARNING

### ELECTRICAL SHOCK, FIRE, OR EXPLOSION HAZARD.

Failure to follow safety warnings exactly could result in dangerous operation, serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death, or property damage.

Before servicing, disconnect all electrical power to furnace.

When servicing controls, label all wires prior to disconnecting. Take care to reconnect wires correctly. Verify proper operation after servicing.

At the beginning of each heating season, a qualified technician should check the system as follows:

### Blower

Check the blower wheel for debris and clean if necessary. The blower motors are prelubricated for extended bearing life. No further lubrication is needed.

## ! WARNING

The blower access panel must be securely in place when the blower and burners are operating. Gas fumes, which could contain carbon monoxide, can be drawn into living space resulting in personal injury or death.

### Filters

All 80AF1UH filters are installed external to the unit. Filters should be inspected monthly. Clean or replace the filters when necessary to ensure that the furnace operates properly. Replacement filters must be rated for high velocity airflow. Table 1 lists recommended filter sizes.

### Flue And Chimney

- 1 - Check flue pipe, chimney and all connections for tightness and to make sure there is no blockage.
- 2 - Check unit for proper draft.

### Electrical

- 1 - Check all wiring for loose connections.
- 2 - Check for the correct voltage at the furnace (furnace operating). Correct voltage is 120VAC  $\pm$  10%.
- 3 - Check amp-draw on the blower motor with inner blower panel in place.  
Unit Nameplate \_\_\_\_\_ Actual \_\_\_\_\_

## Cleaning the Burners

*NOTE - Use papers or protective covering in front of the furnace during cleaning.*

- 1 - Turn off both electrical and gas power supplies to furnace.
- 2 - Label the wires from gas valve, rollout switches, primary limit switch and make-up box then disconnect them.
- 3 - Disconnect gas supply piping. Remove the screw securing the burner box cover and remove cover. Remove the four screws securing the burner manifold assembly to the vestibule panel and remove the assembly from the unit.
- 4 - To clean burners, run a vacuum cleaner with a soft brush attachment over the face of burners. Visually inspect inside the burners and crossovers for any blockage caused by foreign matter. Remove any blockage. Figure 33 shows burner detail.
- 5 - Reinstall burner box, manifold assembly and burner box cover.
- 6 - Re-install gas supply and turn on electrical power to furnace.

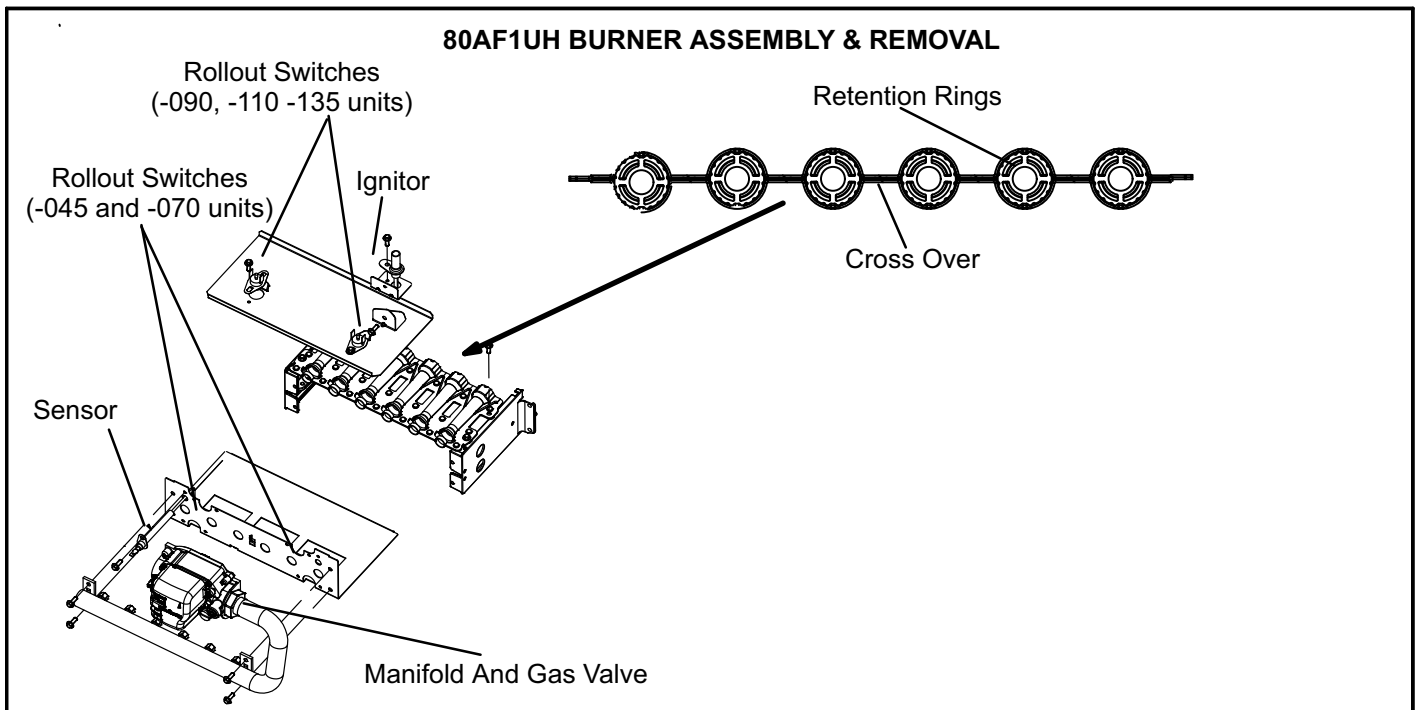
## Twinning 2 80AF1UH Furnaces

The control board in this furnace is equipped with a provision to "twin" (interconnect) two(2) adjacent furnaces with a common plenum such that they operate as one (1) large unit.

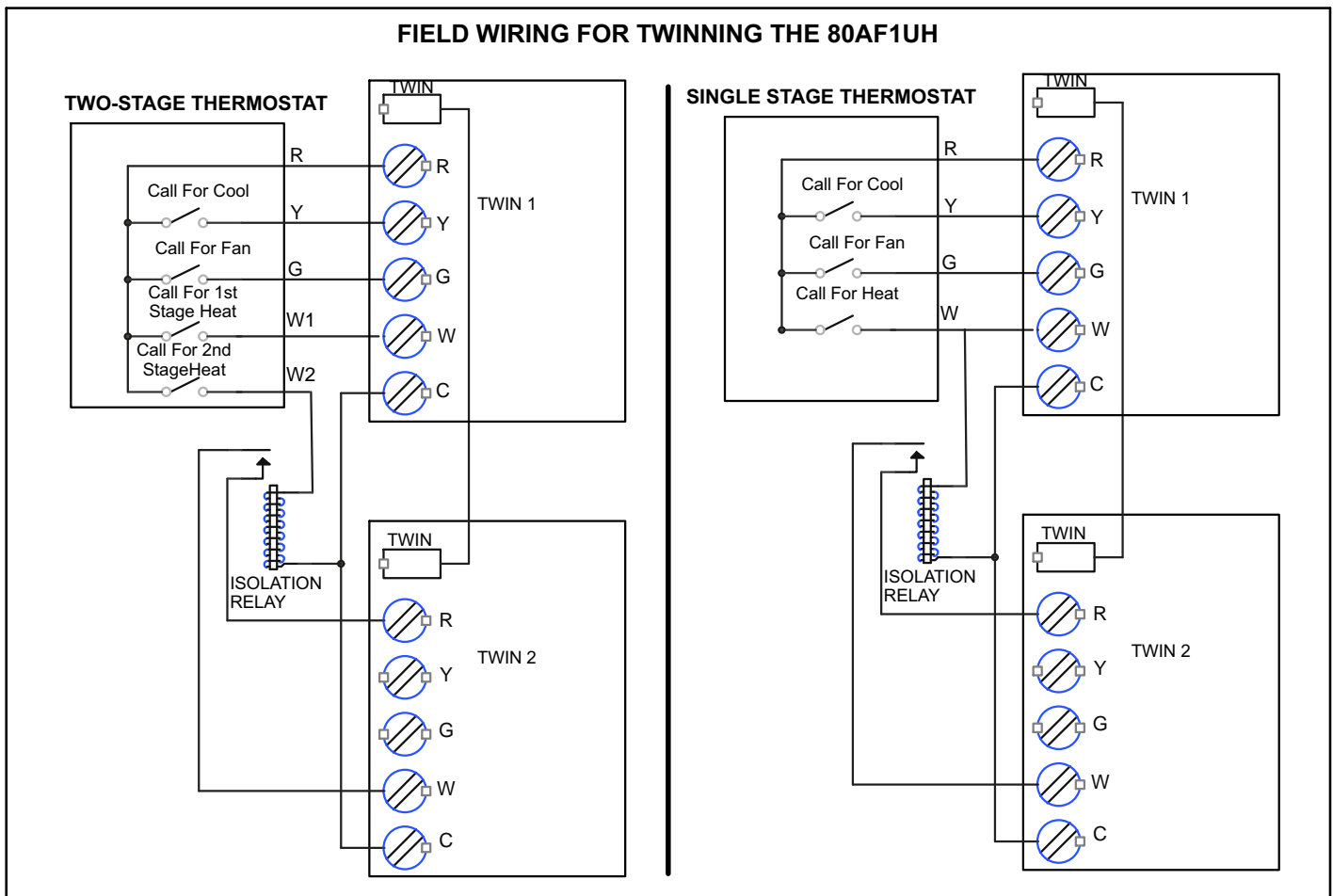
When twinned, the circulating blower speeds are synchronized between the furnaces. If either furnace has a need to run the blower, both furnaces will run the blower on the same speed. The cooling speed has highest priority, followed by heating speed and fan speed.

Field installation of twinning consists of connecting wires between the "C" and "Twin" terminals of the two controls. The 24 VAC secondary of the two systems must be in phase. All thermostat connections are made to one control only. Figure 34 show wiring for two-stage and single stage thermostats.

The twinned furnace without thermostat connections is to have the call for heat supplied by an external 24VAC isolation relay to prevent its rollout switch from being bypassed by the other twinned furnace. The coil of the isolation relay connects from the thermostat "W" to 24 VAC common. The contacts of the relay connect "R" to "W" on the non-thermostat twin.



**FIGURE 33**



**FIGURE 34**

## Repair Parts Lit

The following repair parts are available through independent dealers. When ordering parts, include the complete furnace model number listed on the CSA International nameplate -- Example: 80AF1UH045P12A-01. **All service must be performed by a licensed professional installer (or equivalent), service agency, or gas supplier.**

### Cabinet Parts

- Upper access panel
- Blower panel
- Top cap

### Control Panel Parts

- Transformer
- Integrated control
- Door interlock switch
- Circuit breaker

### Blower Parts

- Blower wheel
- Blower housing
- Motor
- Motor mounting frame

Motor capacitor

Blower housing cutoff plate

### Heating Parts

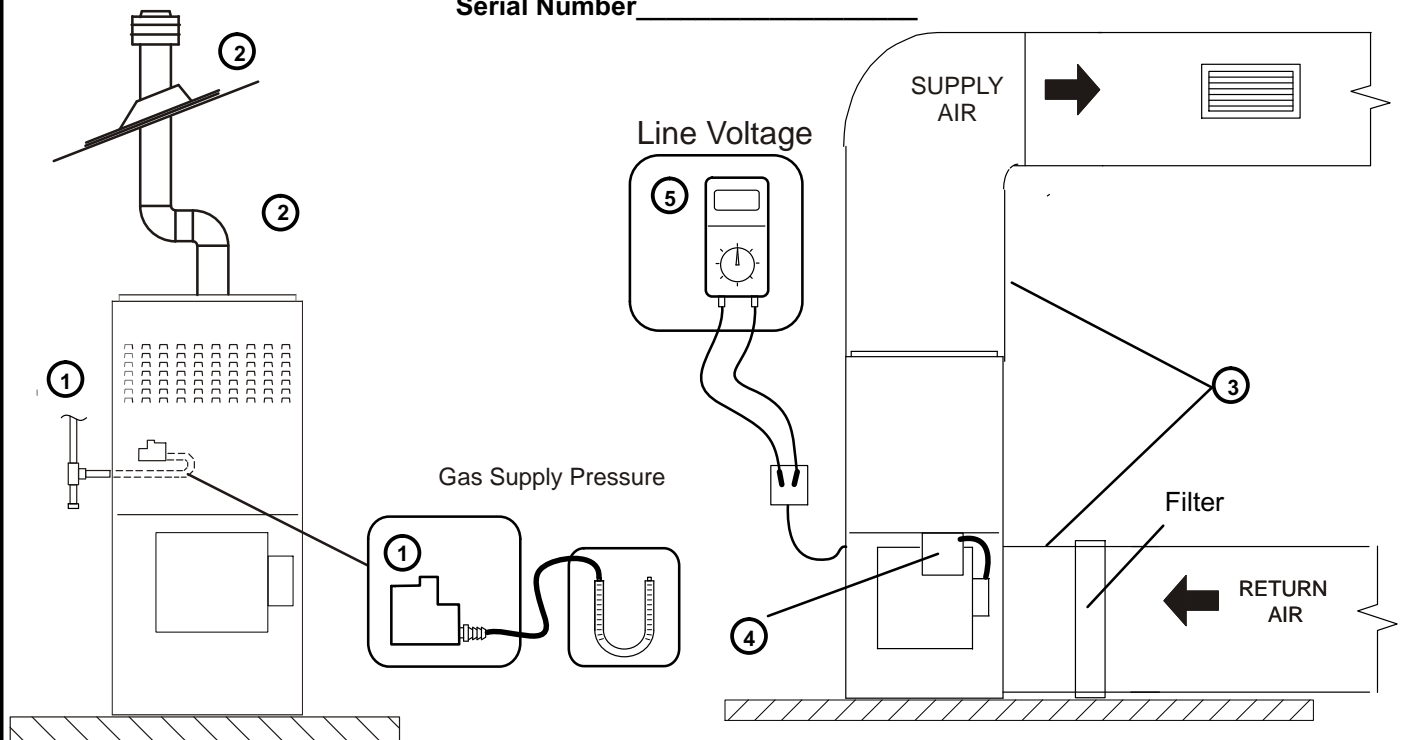
- Flame sensor
- Heat exchanger assembly
- Gas manifold
- Combustion air inducer
- Gas valve
- Main burner cluster
- Main burner orifices
- Pressure switch
- Ignitor
- Primary limit control
- Flame rollout switch (s)
- Secondary limit

## Start-Up & Performance Check List

### UNIT SET UP

Unit Model Number \_\_\_\_\_

Serial Number \_\_\_\_\_



#### ① GAS SUPPLY

- ☐ Natural Gas ☐ LP/Propane Gas
- ☐ Piping Connections Tight
- ☐ Leak Tested
- ☐ Supply Line Pressure " W.C. \_\_\_\_\_

#### ② VENT / EXHAUST PIPE

- ☐ Secure to Unit
- ☐ Elbows Secured to Pipe
- ☐ Roof Flashing (water tight)
- ☐ Vent Pipe Supported

#### ③ DUCT SYSTEM

##### SUPPLY AIR DUCT

- ☐ Sealed
- ☐ Insulated (if necessary)
- ☐ Registers Open and Unobstructed

##### RETURN DUCT

- ☐ Sealed
- ☐ Filter Installed and Clean
- ☐ Grilles Unobstructed

#### ④ INTEGRATED CONTROL

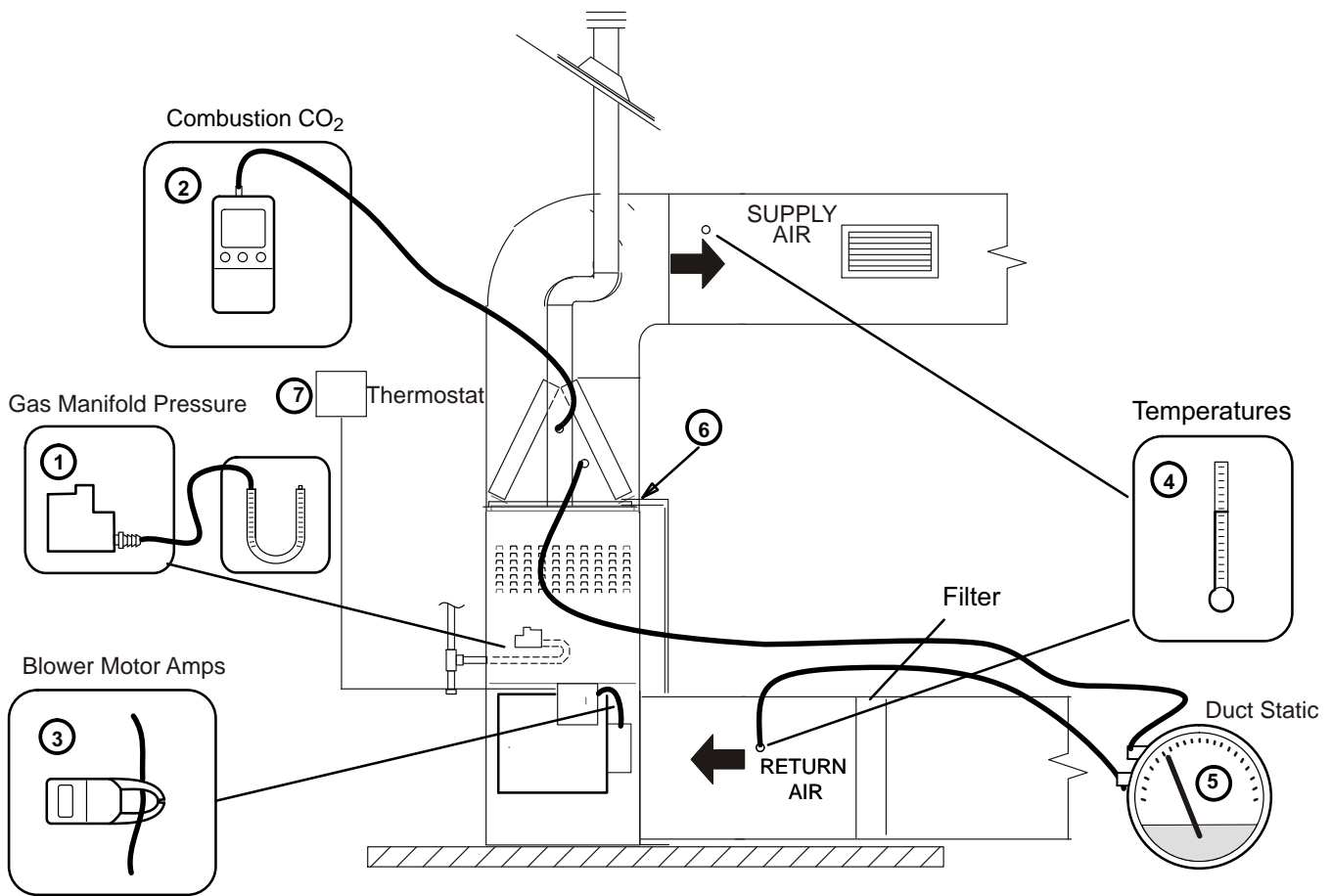
- ☐ DIP Switches Set (if applicable)
- ☐ Appropriate Links in Place (if applicable)

#### ⑤ VOLTAGE CHECK

Supply Voltage \_\_\_\_\_

- ☐ Electrical Connections Tight

## UNIT OPERATION



### HEATING MODE

- ① GAS MANIFOLD PRESSURE "W.C. \_\_\_\_\_
- ② COMBUSTION SAMPLE CO<sub>2</sub>% \_\_\_\_\_ CO PPM \_\_\_\_\_
- ③ INDOOR BLOWER AMPS \_\_\_\_\_
- ④ TEMPERATURE RISE  
 Supply Duct Temperature \_\_\_\_\_  
 Return Duct Temperature - \_\_\_\_\_  
 Temperature Rise = \_\_\_\_\_
- ⑤ TOTAL EXTERNAL STATIC (dry coil)  
 Supply External Static \_\_\_\_\_  
 Return External Static + \_\_\_\_\_  
 Total External Static = \_\_\_\_\_

### COOLING MODE

- ③ INDOOR BLOWER AMPS \_\_\_\_\_
- ④ TEMPERATURE DROP  
 Return Duct Temperature \_\_\_\_\_  
 Supply Duct Temperature - \_\_\_\_\_  
 Temperature Drop = \_\_\_\_\_
- ⑤ TOTAL EXTERNAL STATIC (dry coil)  
 Supply External Static \_\_\_\_\_  
 Return External Static + \_\_\_\_\_  
 Total External Static = \_\_\_\_\_
- ⑥ DRAIN LINE  
☐ Leak Free
- ⑦ THERMOSTAT  
☐ Adjusted and Programmed  
☐ Operation Explained to Owner

Contractor's: Name \_\_\_\_\_ Telephone \_\_\_\_\_ Checklist Completed \_\_\_\_\_

Job Address \_\_\_\_\_ - \_\_\_\_\_ Technician's Name \_\_\_\_\_